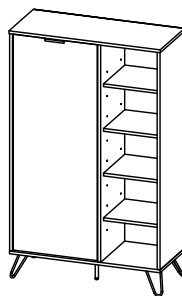# VOLOS

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Reg. No. 000435-1-MY-1-QMS

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Read the instructions carefully. Remove all the wrappings , staples and straps from the carton. Refer to the hardware and furniture part list for guidance. Make sure that you have all the parts before you start assembling. Place all the wooden furniture parts on a clean, flat and soft surface, such as a carpet or rubbermat to prevent scratches.
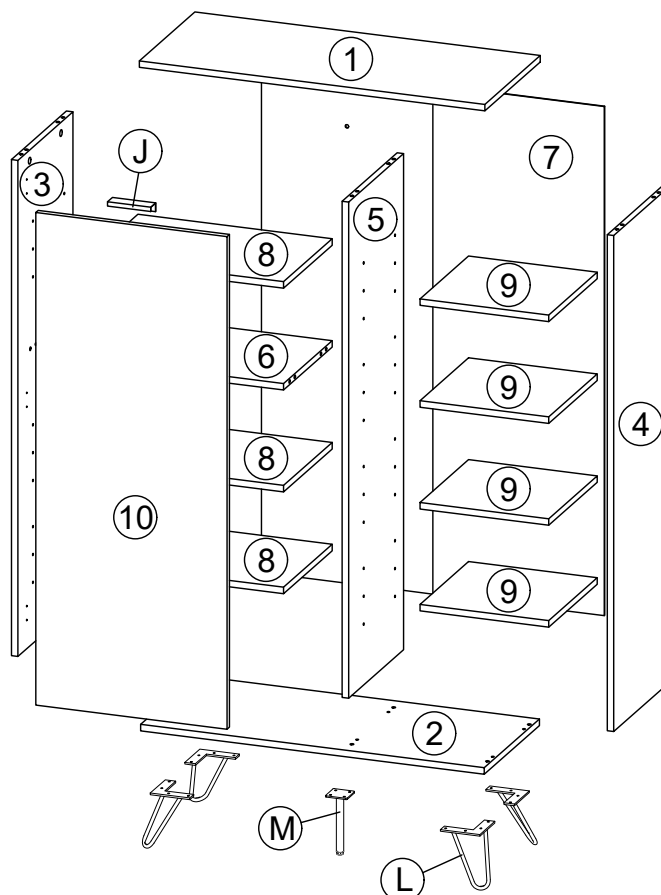
CAUTION

	PART LIST	QTY
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL	1 PC
6	MIDDLE PANEL	1 PC
7	BACK PANEL	1 PC
8	SHELF PANEL (L)	3 PCS
9	SHELF PANEL (R)	4 PCS
10	DOOR PANEL	1 PC

	HARDWARE		
A	MINI FIX	A1 A2 A3	10 PCS
B	M8 X 30MM WOOD DOWEL		16 PCS
C	M6 X 50MM CSK CAP WOOD SCREW		6 PCS
D	M3 X 12MM C.B SCREW		2 PCS
E	M3.5 X 16MM C.B SCREW		38 PCS
F	ALLEN KEY M4		1 PC
G	5/8 NAIL		31 PCS
H	SOFT CLOSING 7/8 HINGES		3 SETS
I	METAL SHELF SUPPORT		28 PCS
J	HANDLE EM 0071		1 PC
K	STOPPER(2 PIN)		1 PC
L	METAL LEG 90 x 90 x 10 x H145MM		4 PCS
M	METAL LEG 50 x 50 x H140MM (CENTER)		1 PC

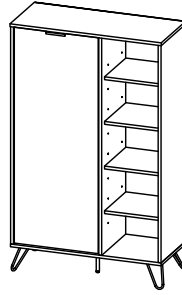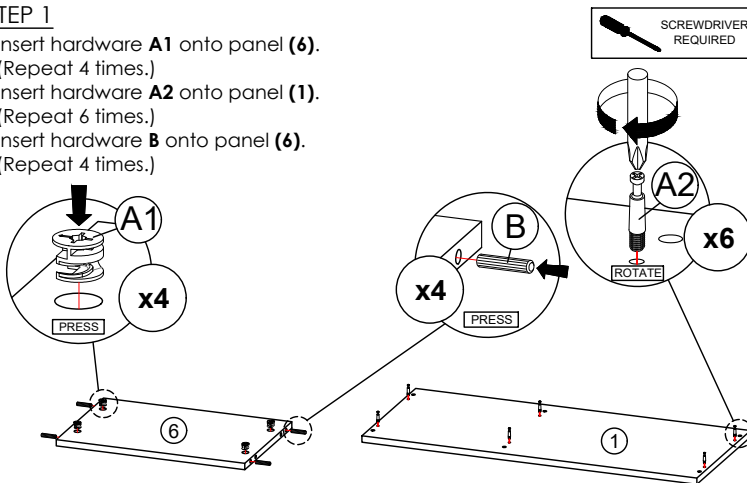| SELF-PREPARED TOOLS: Tools below are NOT included in package.	
SCREWDRIVER	HAMMER

VOLOS

CODING
- 372049

ISO 9001:2015
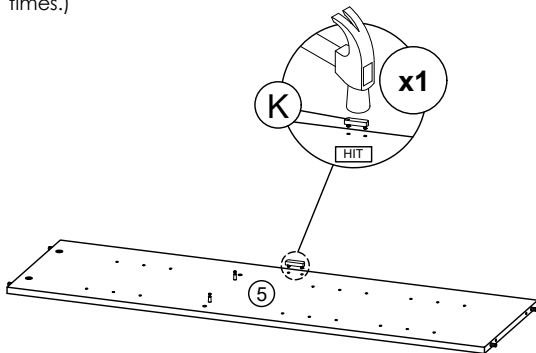Reg. No. 000435-1-MY-2-QMS

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STEP 1

- Insert hardware **A1** onto panel **(6)**.
  (Repeat 4 times.)
- Insert hardware **A2** onto panel **(1)**.
  (Repeat 6 times.)
- Insert hardware **B** onto panel **(6)**.
  (Repeat 4 times.)

SCREWDRIVER REQUIRED

A2 | ROTATE | x6
A1 | PRESS | x4
B | PRESS | x4

(6) (1)

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 2

- Insert hardware **A1** onto panel **(3)**, **(4)** and **(5)**.
  (Repeat 6 times.)
- Insert hardware **A2** onto panel **(3)** and **(5)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(3)**, **(4)** and **(5)**.
  (Repeat 12 times.)

SCREWDRIVER REQUIRED

A2 | ROTATE | x4
A1 | PRESS | x6
B | PRESS | x12

(3) (5) (4)

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 3

- Hit hardware **K** onto panel **(5)**.
  (Repeat 1 times.)

HAMMER REQUIRED

K | HIT | x1

(5)

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 4

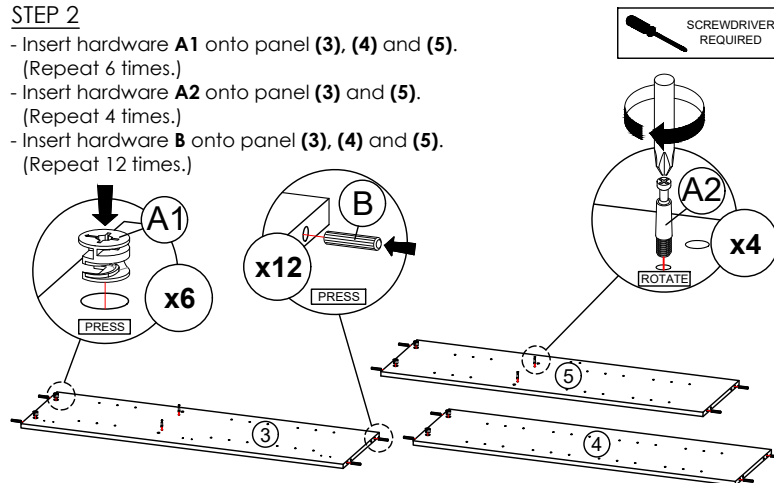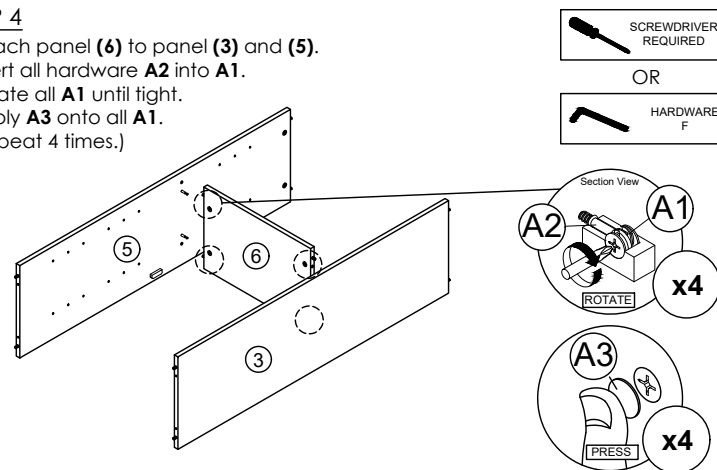- Attach panel **(6)** to panel **(3)** and **(5)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 4 times.)

SCREWDRIVER REQUIRED
OR
HARDWARE F

(5) (6) (3)

Section View
A2 | A1 | ROTATE | x4
A3 | PRESS | x4

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 5

- Attach panel **(3)**, **(4)** and **(5)** to panel **(1)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 6 times.)

SCREWDRIVER REQUIRED
OR
HARDWARE F

(4) (1) (5) (6) (3)

Section View
A1 | A2 | ROTATE | x6
A3 | PRESS | x6

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 6

- Connect panel **(2)** to panel **(3)**, **(4)** and **(5)** by using hardware **C** and **F**.
  (Repeat 6 times.)

(4) (1) (5) (6) (3)

C | ROTATE | x6
F | (2)
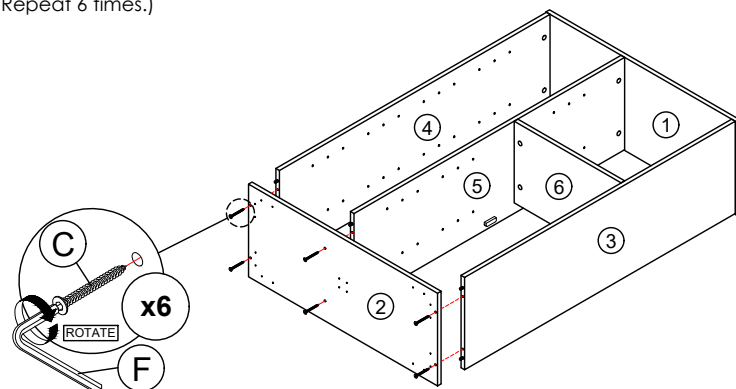
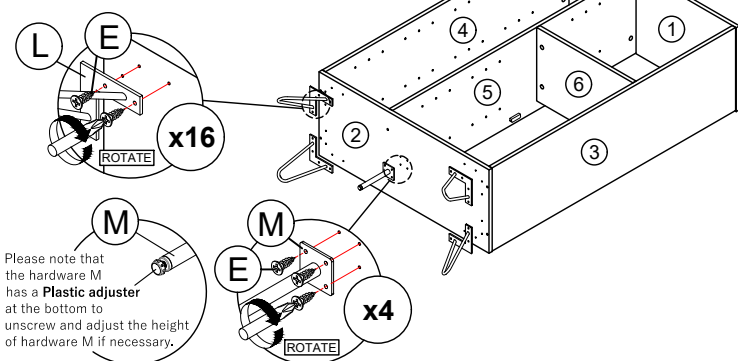* In this step hardware **B** are pre-inserted.

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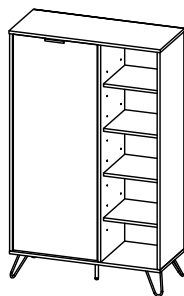
ISO 9001:2015
Reg. No. 000435-1-NET-2-QMS

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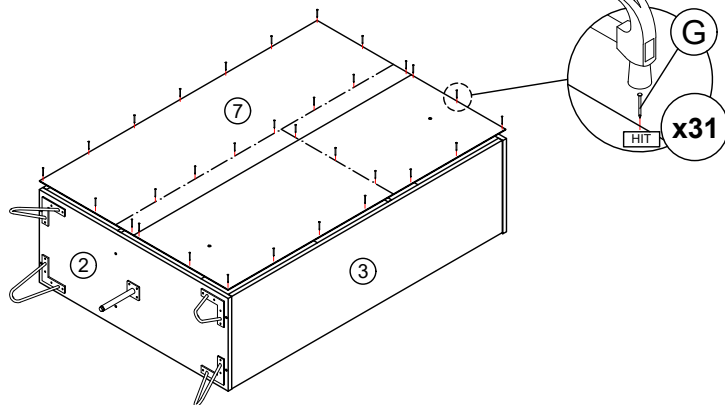## STEP 7
- Assemble hardware **L** and **M** onto panel **(2)**
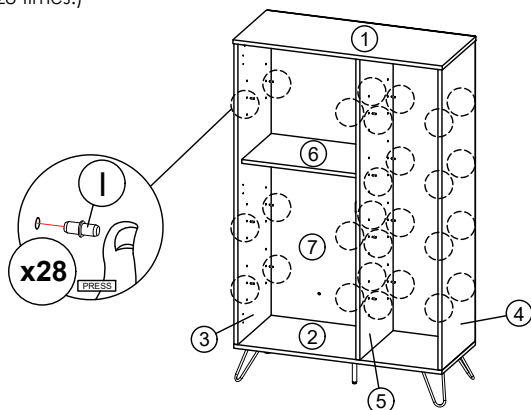 by using hardware **E**.
  (Repeat 4 times for each hardware.)

SCREWDRIVER REQUIRED

L · E · x16 · ROTATE

M

M · E · x4 · ROTATE

Please note that the hardware M has a **Plastic adjuster** at the bottom to unscrew and adjust the height of hardware M if necessary.

STEP 8
- Assemble panel **(7)** to entire body with hardware **G**.
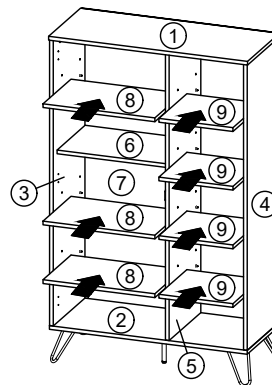 (Repeat 31 times.)

HAMMER REQUIRED

G · HIT · x31

STEP 9
- Insert hardware **I** into mounting positions on panel **(3)**, **(4)** and **(5)** by hand.
 (Repeat 28 times.)

I · x28 · PRESS

STEP 10
- Assemble panel **(8)** into between panel **(3)** and **(5)**.
  (Repeat 3 times.)
- Assemble panel **(9)** into between panel **(4)** and **(5)**.
  (Repeat 4 times.)
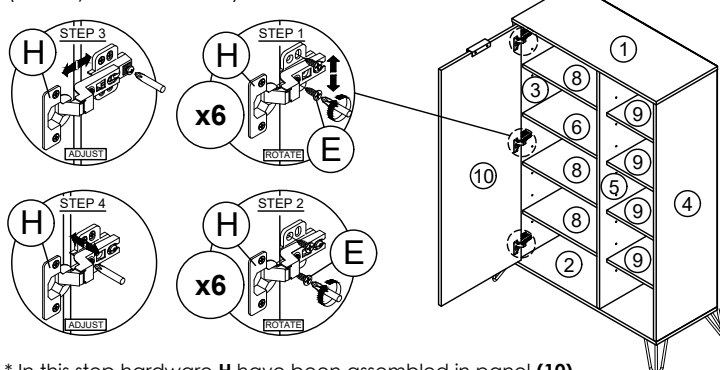
* In this step hardware **I** are pre-inserted.

STEP 11
- Fix hardware **H** onto panel **(10)** by using hardware **E**.
  (Repeat 2 times for each hardware.)
- Fix hardware **J** onto panel **(10)** by using hardware **D**.
  (Repeat 2 times for each hardware.)

SCREWDRIVER REQUIRED

H · E · x6 · ROTATE

D · x2 · ROTATE
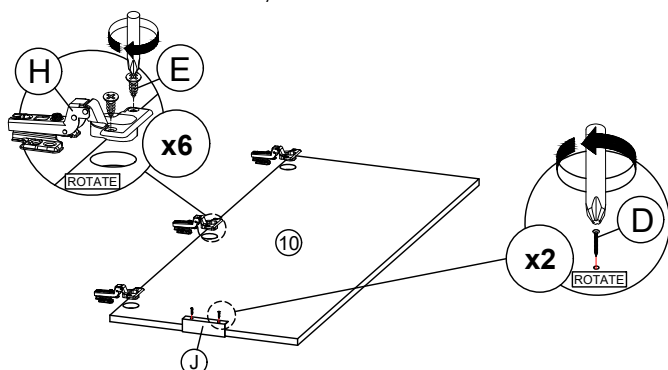
STEP 12
- Fix hardware **H** into panel **(3)** by using hardware **E**.
  (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(10)**.
  (Do only when needed.)

SCREWDRIVER REQUIRED

H · STEP 3 · ADJUST

H · STEP 1 · x6 · ROTATE · E

H · STEP 4 · ADJUST

H · STEP 2 · x6 · ROTATE · E

* In this step hardware **H** have been assembled in panel **(10)**.