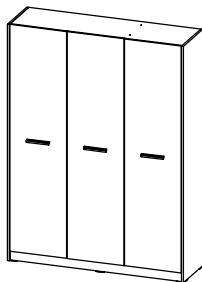# SAMOS

## CODING
- 355020

**ISO 9001:2015**
Reg. No. 000435-1-MY-1-QMS

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Read the instructions carefully. Remove all the wrappings , staples and straps from the carton. Refer to the hardware and furniture part list for guidance. Make sure that you have all the parts before you start assembling. Place all the wooden furniture parts on a clean, flat and soft surface, such as a carpet or rubbermat to prevent scratches.
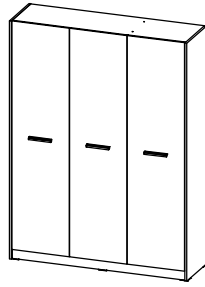
CAUTION
KEEP ALL THE PARTS OUT OF CHILDREN'S REACH.

### HARDWARE

| | | |
|---|---|---|
| A | MINI FIX    A1  A2  A3 | 47 SETS |
| B | M8 X 30MM WOOD DOWEL | 38 PCS |
| C | M6 X 50MM CSK CAP WOOD SCREW | 4 PCS |
| D | ALLEN KEY M4 | 1 PC |
| E | M3.5 X 16MM C.B SCREW | 116 PCS |
| F | STUD 192 WITH SCREW   F1  F2 | 16 PCS |
| G | 433 OVAL TUBE BRACKET | 4 PCS |
| H | 433 OVAL PAIP | 1 PC |
| I | 433 OVAL PAIP | 1 PC |
| J | SOFT CLOSING 7/8 HINGES | 12 PCS |
| K | 864 PVC NAIL LEG BLACK (L) | 6 PCS |
| L | WOOD HANDLE ( 190MM ) | 3 PCS |
| M | M4 X 32MM C.B SCREW | 9 PCS |

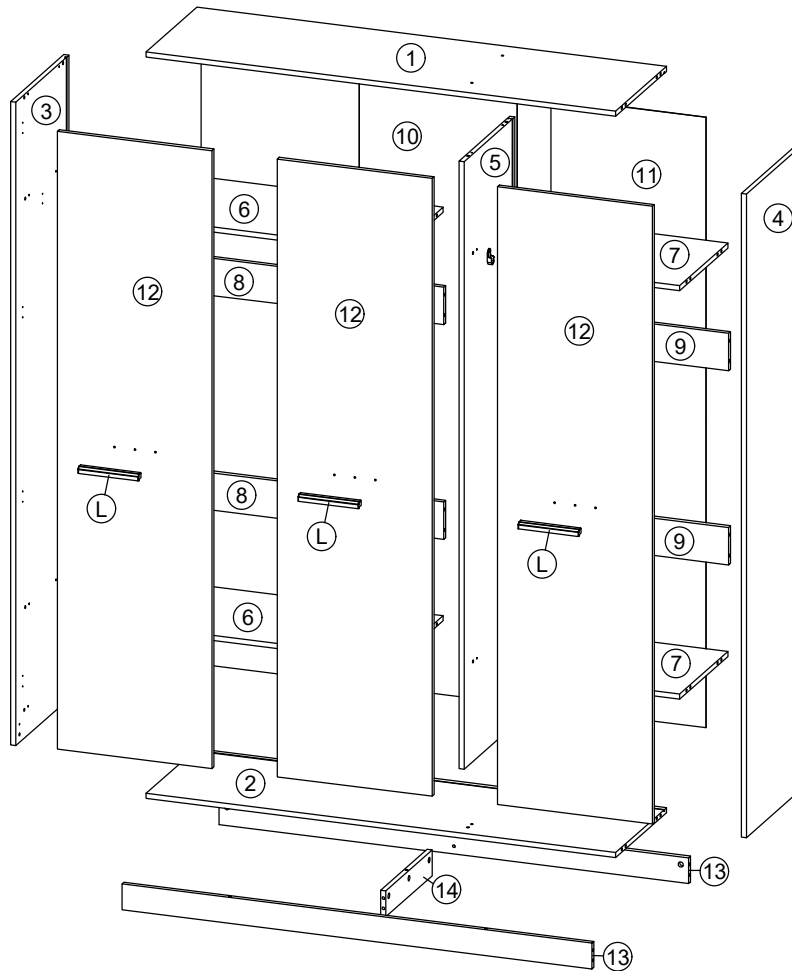| SELF-PREPARED TOOLS: Tools below are NOT included in package. | |
|---|---|
| SCREWDRIVER | HAMMER |

### PART LIST

| | PART LIST | QTY |
|---|---|---|
| 1 | TOP PANEL | 1 PC |
| 2 | BOTTOM PANEL | 1 PC |
| 3 | SIDE PANEL (L) | 1 PC |
| 4 | SIDE PANEL (R) | 1 PC |
| 5 | CENTER PANEL | 1 PC |
| 6 | MIDDLE PANEL (L) | 2 PCS |
| 7 | MIDDLE PANEL (R) | 2 PCS |
| 8 | BACK BONE (L) | 2 PCS |
| 9 | BACK BONE (R) | 2 PCS |
| 10 | BACK PANEL (L) | 1 PC |
| 11 | BACK PANEL (R) | 1 PC |
| 12 | DOOR PANEL (L)(R) | 3 PCS |
| 13 | CABINET LEG | 2 PCS |
| 14 | CENTER LEG | 1 PC |

# SAMOS

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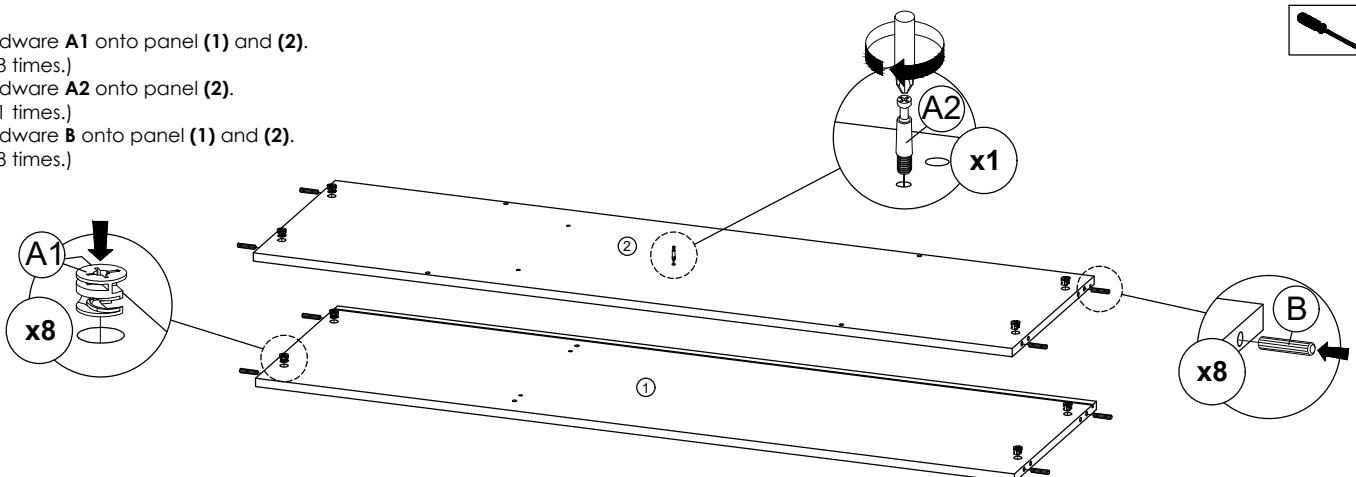
ISO 9001:2015
Reg. No. 000435-1-MY-J-QMS
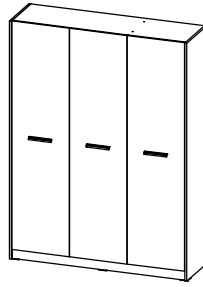
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STEP 1
- Insert hardware **A1** onto panel **(1)** and **(2)**.
  (Repeat 8 times.)
- Insert hardware **A2** onto panel **(2)**.
  (Repeat 1 times.)
- Insert hardware **B** onto panel **(1)** and **(2)**.
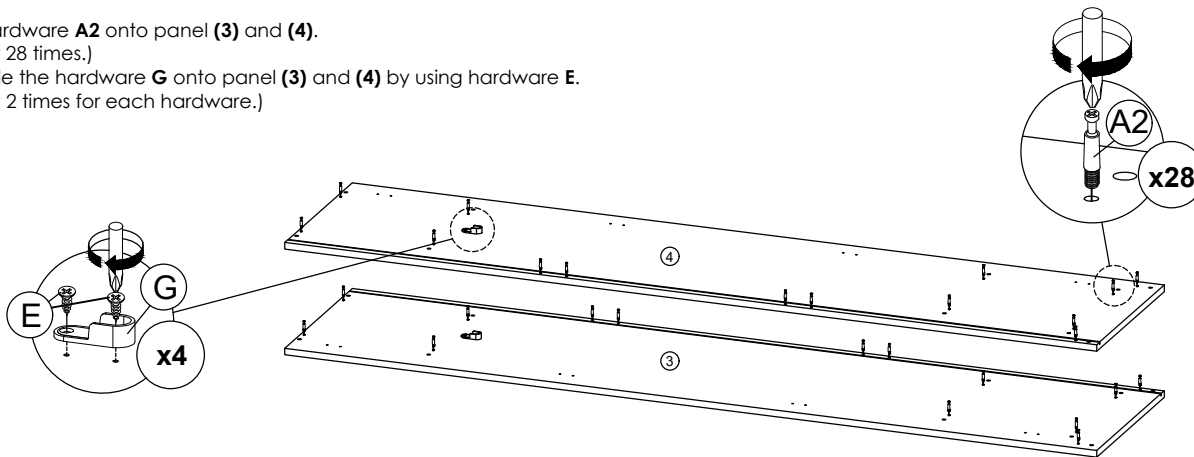  (Repeat 8 times.)

SCREWDRIVER
REQUIRED

A2  x1

A1  x8

B  x8

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## STEP 2

- Insert hardware **A2** onto panel **(3)** and **(4)**.
  (Repeat 28 times.)
- Assemble the hardware **G** onto panel **(3)** and **(4)** by using hardware **E**.
  (Repeat 2 times for each hardware.)

SCREWDRIVER
REQUIRED

A2 x28

G x4
E

(4)

(3)

## STEP 3

- Insert hardware **A1** onto panel **(13)** and **(14)**.
  (Repeat 7 times.)
- Insert hardware **A2** onto panel **(5)** and **(13)**.
  (Repeat 18 times.)
- Insert hardware **B** onto panel **(5)**, **(13)** and **(14)**.
  (Repeat 14 times.)
- Assemble the hardware **G** onto panel **(5)** by using hardware **E**.
  (Repeat 2 times for each hardware.)

SCREWDRIVER
REQUIRED

E G x4
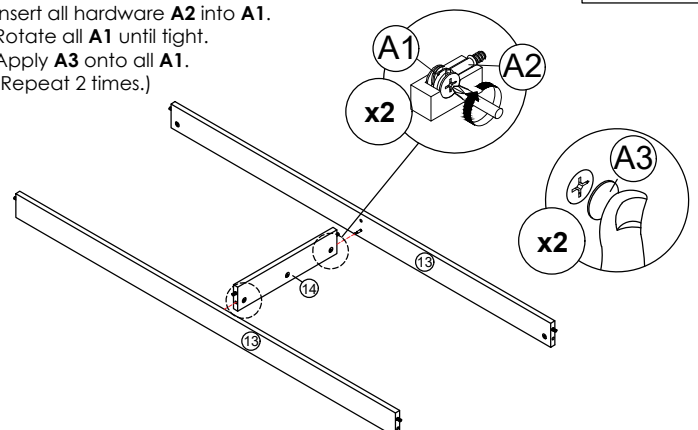
A2 x18

A1 x7

(5)

(5)

(13) x2

(14)

B x14
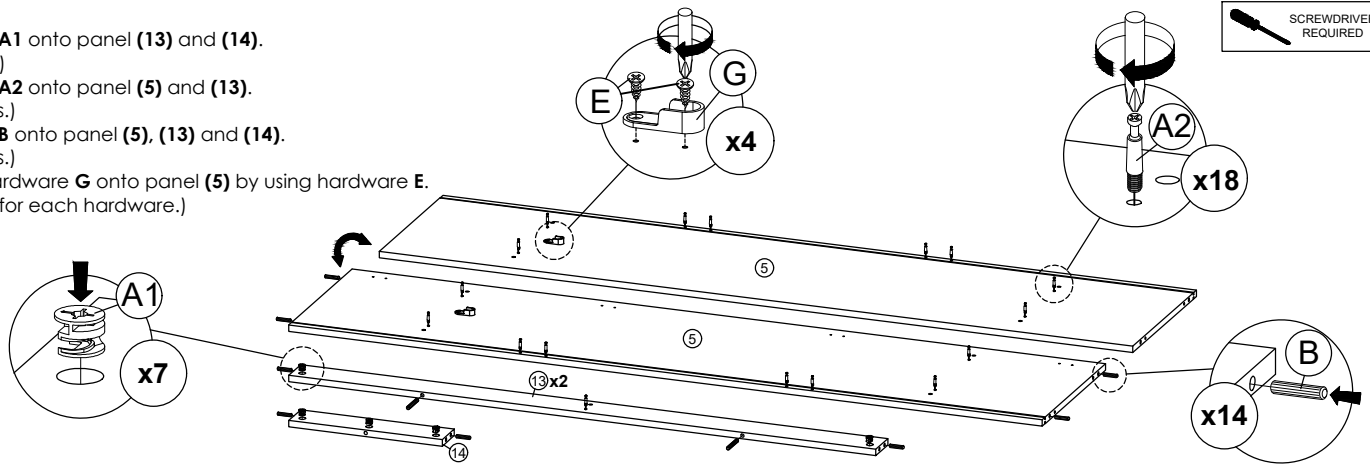
## STEP 4

- Insert hardware **A1** onto panel **(6)**, **(7)**, **(8)** and **(9)**.
  (Repeat 32 times.)
- Insert hardware **B** onto panel **(6)** and **(7)**.
  (Repeat 16 times.)

A1 x32
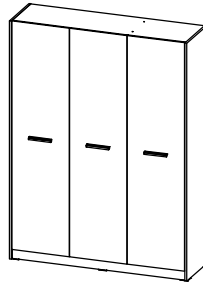
B x16

(6) x2

(9) x2

(7) x2

(8) x2
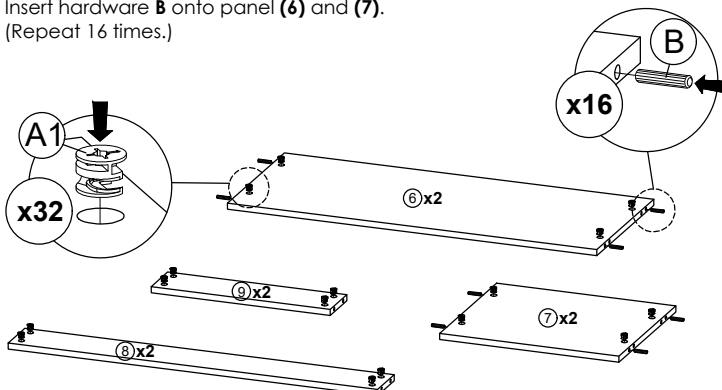
## STEP 5

- Attach panel **(13)** to panel **(14)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER
REQUIRED

A1 A2 x2

A3 x2

(13)

(14)

(13)

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### STEP 6
- Attach panel **(2)** to panel **(13)** and **(14)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 1 times.)

SCREWDRIVER REQUIRED

A2 · A1 · x1

A3 · x1

### STEP 7
- Connect panel **(2)** to panel **(5)** by using hardware **C** and **D**.
  (Repeat 2 times.)

HARDWARE D

C · x2 · D
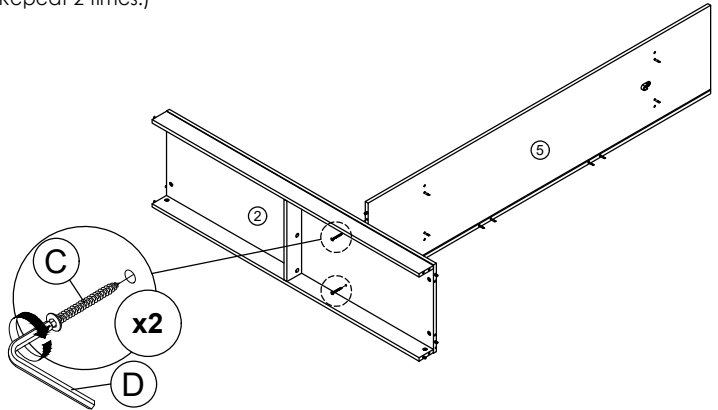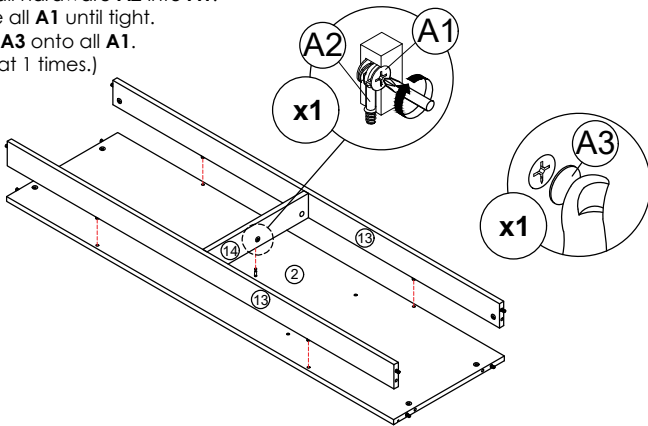
### STEP 8
- Connect panel **(1)** to panel **(5)** by using hardware **C** and **D**.
  (Repeat 2 times.)

HARDWARE D

C · x2 · D

### STEP 9
- Attach panel **(6)**, **(7)**, **(8)** and **(9)** to panel **(5)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 16 times.)

SCREWDRIVER REQUIRED

A2 · A1 · x16

A3 · x16
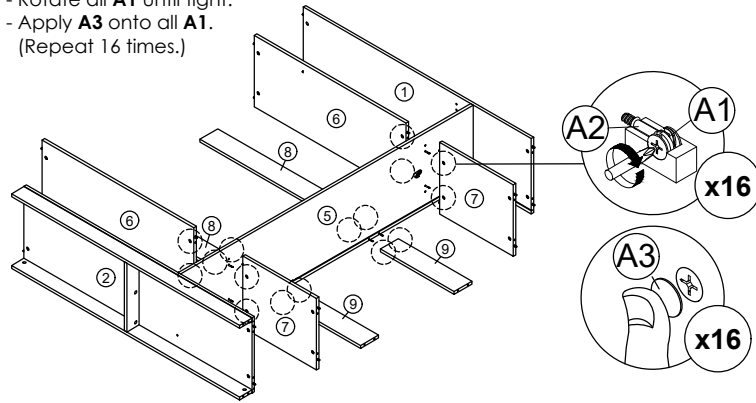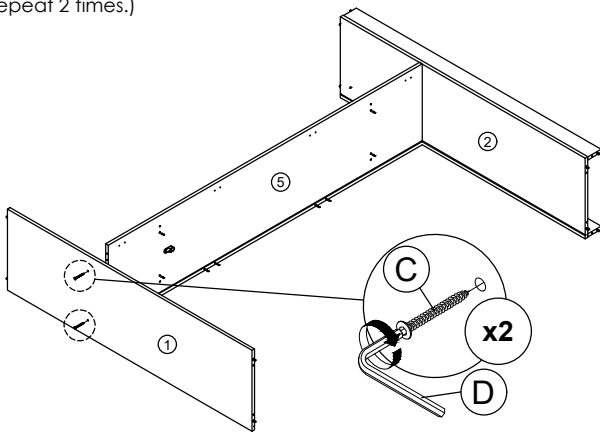
### STEP 10
Insert the panel **(10)** and **(11)** along the slot.
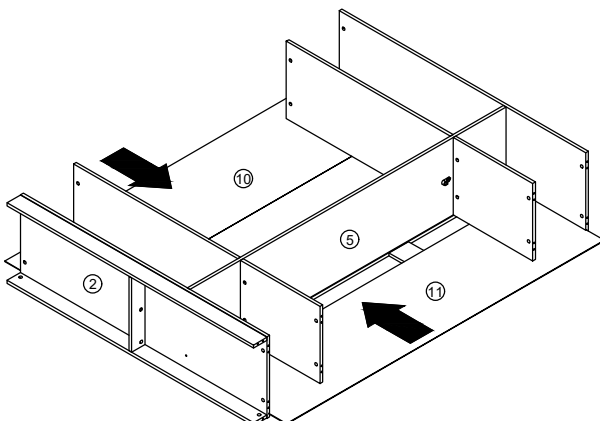
### STEP 11
- Attach panel **(4)** to panel **(1)**, **(2)**, **(7)**, **(9)** and **(13)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 14 times.)

SCREWDRIVER REQUIRED

A2 · A1 · x14

A3 · x14

# SAMOS
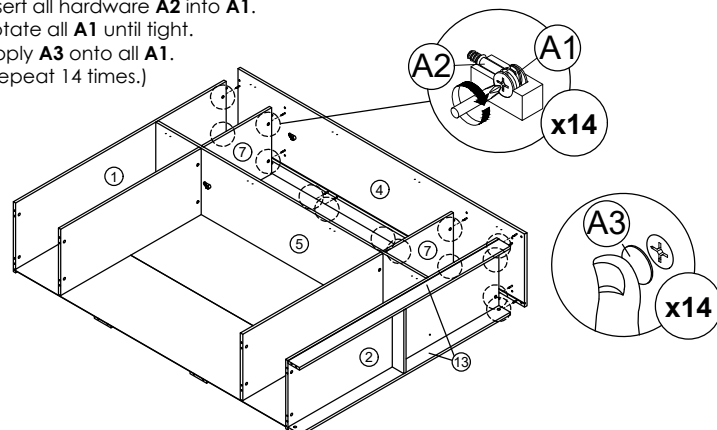
## CODING
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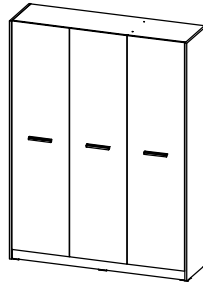
ISO 9001:2015
Reg. No. 080435-1-MFF-J-QMS



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### STEP 12
- Attach panel **(3)** to panel **(1)**, **(2)**, **(6)**, **(8)** and **(13)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 14 times.)

SCREWDRIVER REQUIRED

A2  A1  x14

A3  x14
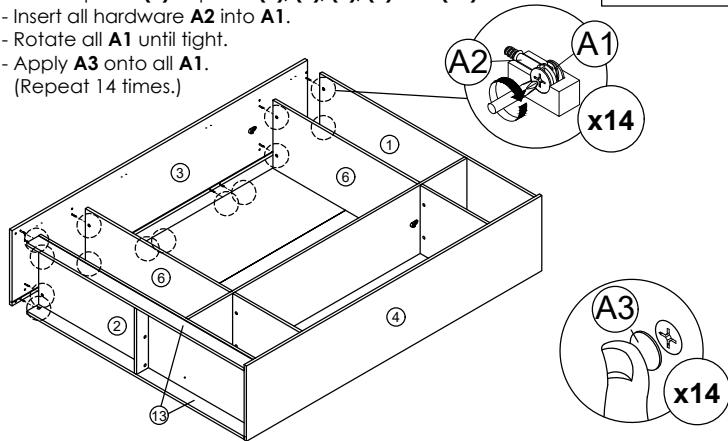
### STEP 13
-Assemble hardware **K** into panel **(3)**, **(4)**, **(13)** and **(14)**
 by using hardware **E**.
 (Repeat 6 times for each hardware.)

SCREWDRIVER REQUIRED

K  E  x36
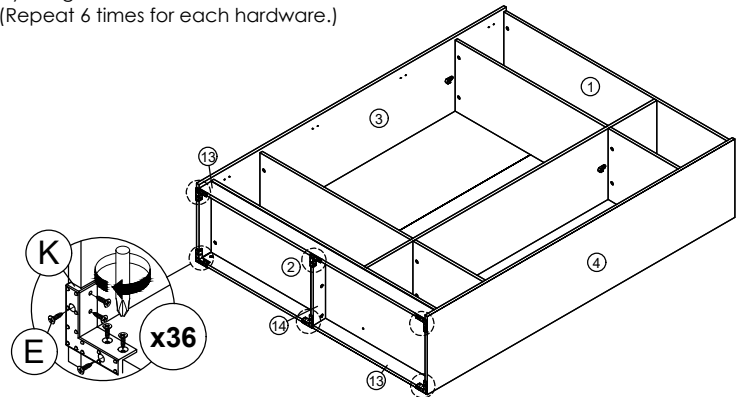
### STEP 14
- Insert hardware **F1** into slot at panel **(1)**, **(2)**, **(3)**, **(4)** and **(5)**.
- Assemble hardware **F1** by using hardware **F2**.
  (Repeat 16 times.)

SCREWDRIVER REQUIRED

F2  F1  x16
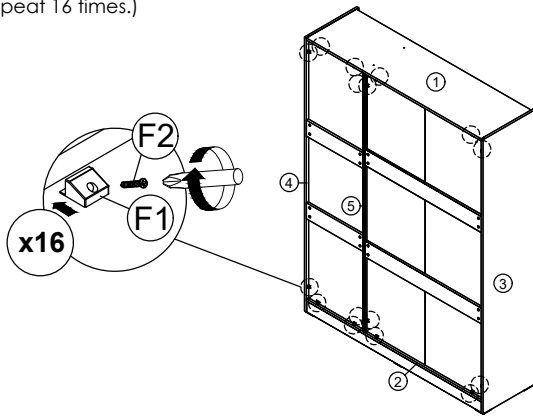
### STEP 15
Attach hardware **H** and **I** to hardware **G**.

H  G  x1

I  G  x1

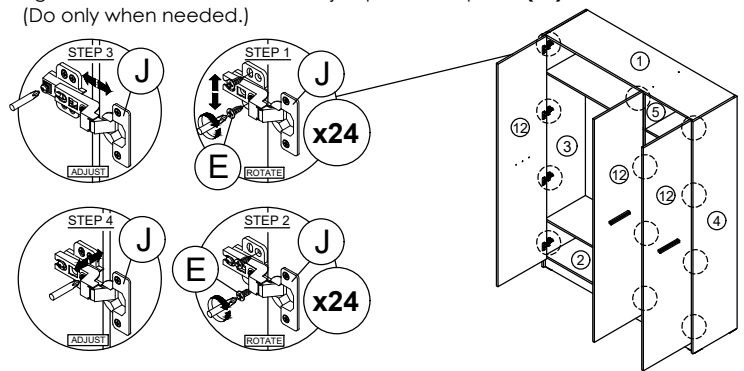\* In this step hardware **G** have been assembled.

### STEP 16
- Fix hardware **J** onto panel **(12)** by using hardware **E**.
  (Repeat 2 times for each hardware.)
- Fix hardware **L** onto panel **(12)** by using hardware **M**.
  (Repeat 3 times for each hardware.)

SCREWDRIVER REQUIRED

J  E  x24

(12) x3

L x3

M  x9

### STEP 17
- Fix hardware **J** into panel **(3)**, **(4)** and **(5)** by using hardware **E**.
  (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(12)**.
  (Do only when needed.)

SCREWDRIVER REQUIRED

STEP 3  J  | STEP 1  J  x24  E ROTATE | ADJUST

STEP 4  J  ADJUST | STEP 2  E  J  x24  ROTATE

\* In this step hardware **J** have been assembled in panel **(12)**.