VOLOS

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- 355019

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Reg. No. 000435-1-MY-1-QMS

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Read the instructions carefully. Remove all the wrappings , staples and straps from the carton. Refer to the hardware and furniture part list for guidance. Make sure that you have all the parts before you start assembling. Place all the wooden furniture parts on a clean, flat and soft surface, such as a carpet or rubbermat to prevent scratches.

CAUTION
KEEP ALL THE PARTS OUT OF CHILDREN'S REACH.

HARDWARE		
A	MINI FIX A1 A2 A3	43 SETS
B	M8 X 30MM WOOD DOWEL	38 PCS
C	M6 X 50MM CSK CAP WOOD SCREW	8 PCS
D	ALLEN KEY M4	1 PC
E	M3.5 X 16MM C.B SCREW	116 PCS
F	STUD 192 WITH SCREW F1 F2	16 PCS
G	433 OVAL TUBE BRACKET	4 PCS
H	433 OVAL PAIP(971MM)	1 PC
I	433 OVAL PAIP(467MM)	1 PC
J	SOFT CLOSING 7/8 HINGES	12 PCS
K	864 PVC NAIL LEG BLACK (L)	6 PCS
L	HANDLE EM 0071	2 PCS
M	M3 X 12MM C.B SCREW	4 PCS

| **SELF-PREPARED TOOLS:** Tools below are NOT included in package.	
SCREWDRIVER	HAMMER

	PART LIST	QTY
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL	1 PC
6	MIDDLE PANEL (L)	2 PCS
7	MIDDLE PANEL (R)	2 PCS
8	BACK BONE (L)	2 PCS
9	BACK BONE (R)	2 PCS
10	BACK PANEL (L)	1 PC
11	BACK PANEL (R)	1 PC
12	DOOR PANEL (L)	1 PC
13	DOOR PANEL (R)	2 PCS
14	CABINET LEG	2 PCS
15	CENTER LEG	1 PC
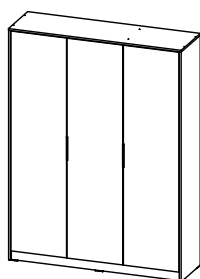
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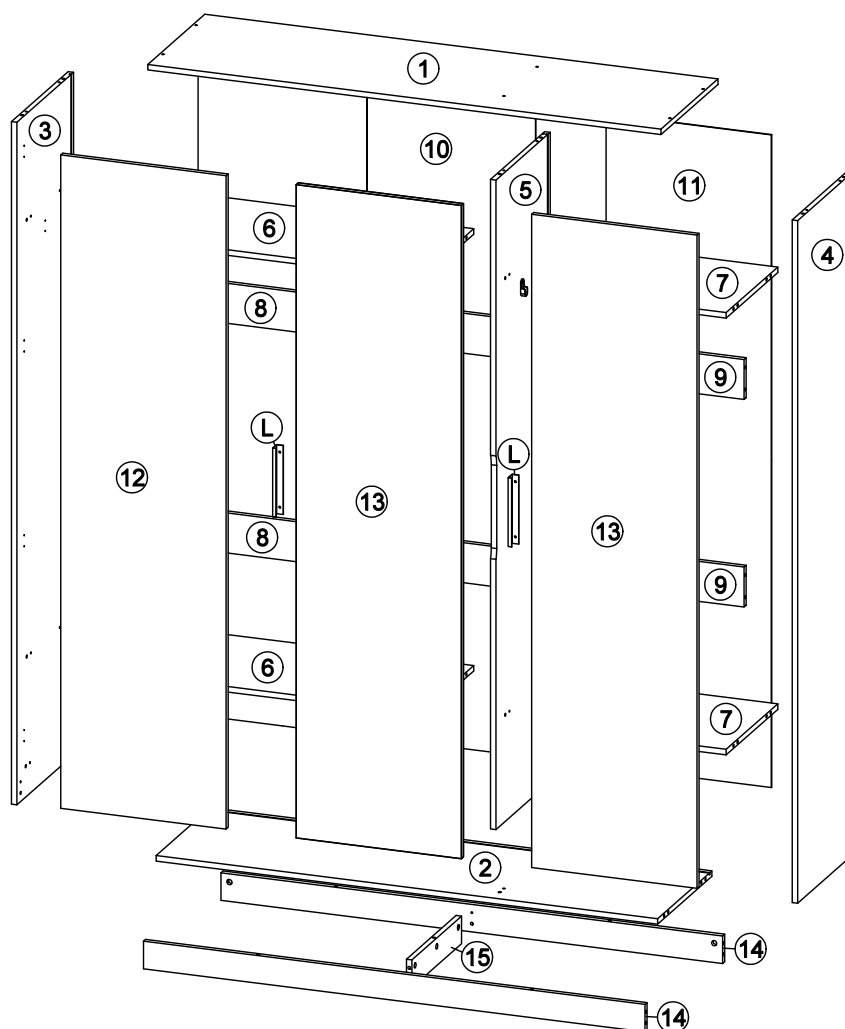
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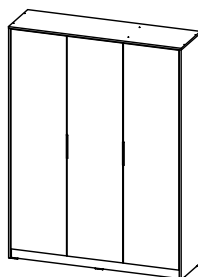
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STEP 1
- Insert hardware **A1** onto panel **(2)**, **(6)**, **(7)**, **(8)** and **(9)**.
  (Repeat 36 times.)
- Insert hardware **A2** onto panel **(2)**.
  (Repeat 1 times.)
- Insert hardware **B** onto panel **(2)**, **(6)** and **(7)**.
  (Repeat 20 times.)

SCREWDRIVER REQUIRED

⑦ x2
⑨ x2
②
⑥ x2
⑧ x2

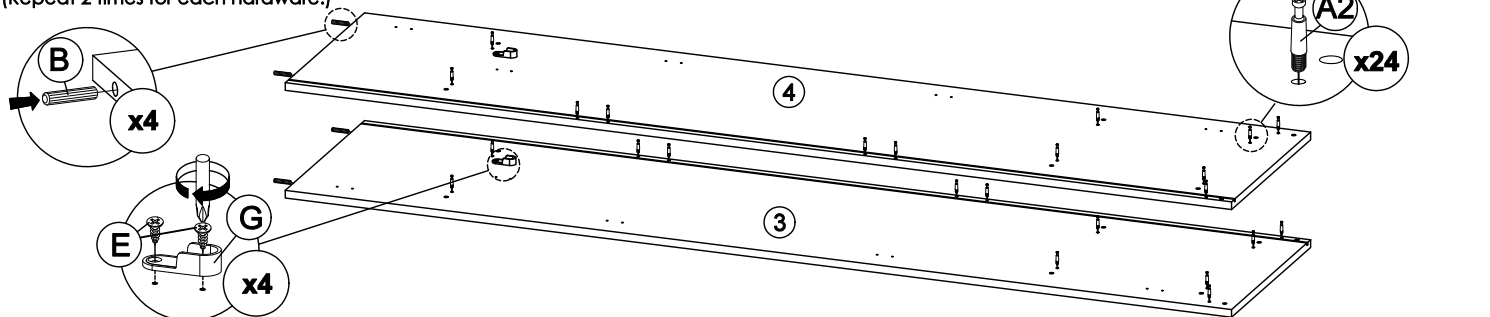A2 x1
B x20
A1 x36
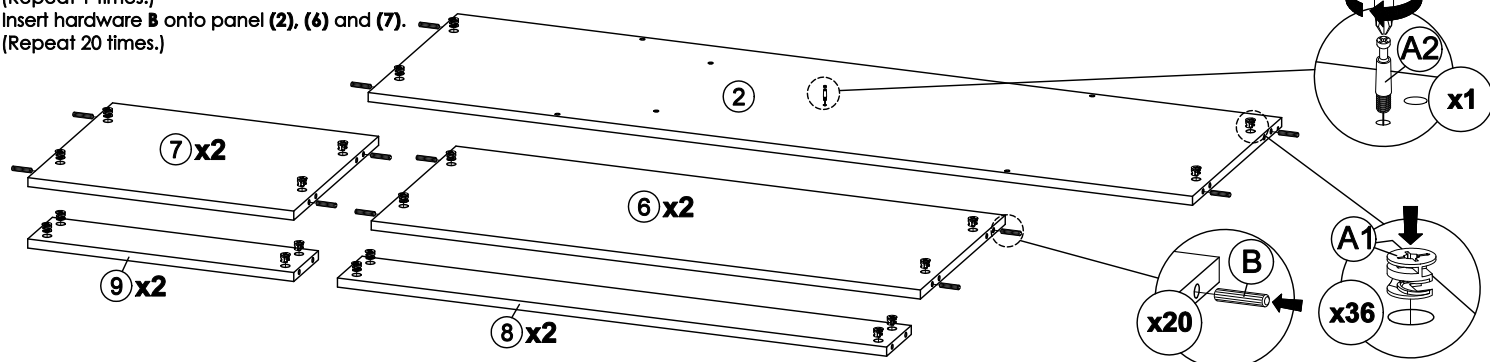
STEP 2
- Insert hardware **A2** onto panel **(3)** and **(4)**.
  (Repeat 24 times.)
- Insert hardware **B** onto panel **(3)** and **(4)**.
  (Repeat 4 times.)
- Assemble the hardware **G** onto panel **(3)** and **(4)** by using hardware **E**.
  (Repeat 2 times for each hardware.)

SCREWDRIVER REQUIRED

④
③

B x4
E G x4
A2 x24

STEP 3
- Insert hardware **A1** onto panel **(14)** and **(15)**.
  (Repeat 7 times.)
- Insert hardware **A2** onto panel **(5)** and **(14)**.
  (Repeat 18 times.)
- Insert hardware **B** onto panel **(5)**, **(14)** and **(15)**.
  (Repeat 14 times.)
- Assemble the hardware **G** onto panel **(5)** by using hardware **E**.
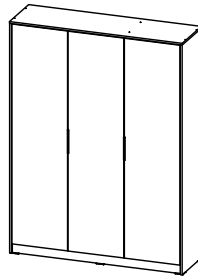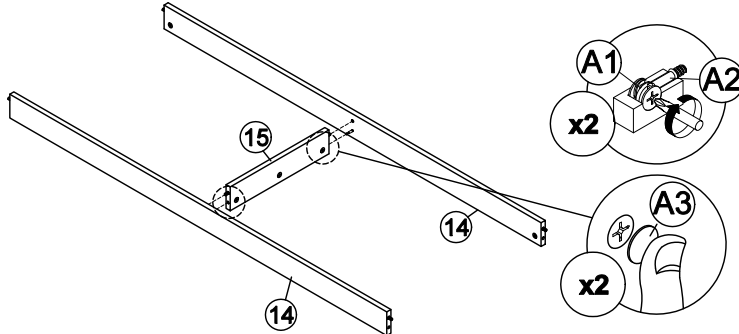 (Repeat 2 times for each hardware.)

SCREWDRIVER REQUIRED

⑤
⑤

E G x4
A1 x7
A2 x18
⑮
⑭ x2
B x14

VOLOS
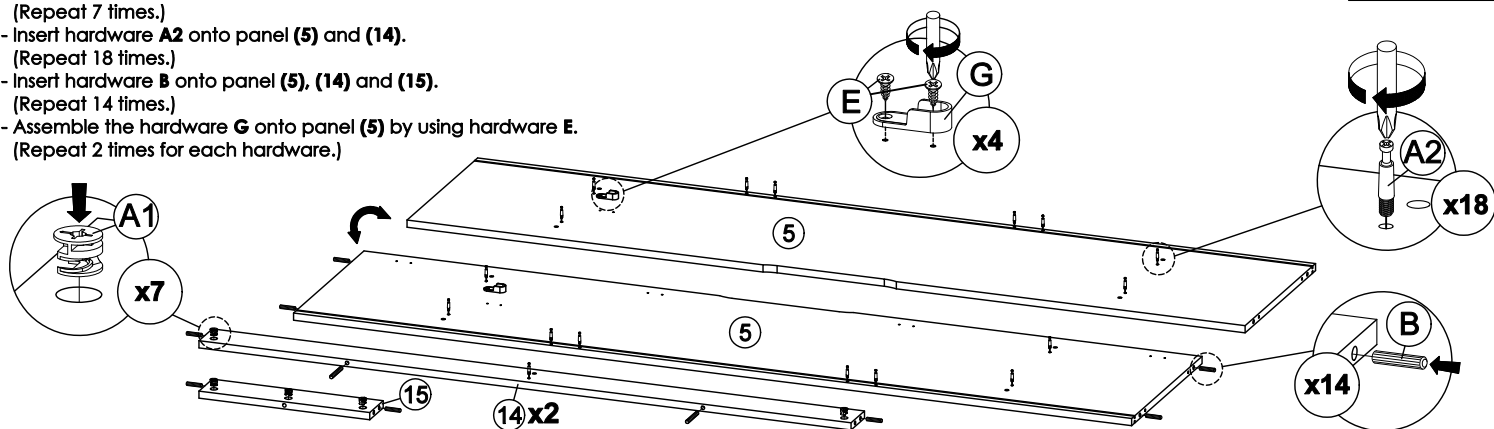
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STEP 4
- Attach panel **(14)** to panel **(15)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

SCREWDRIVER REQUIRED

STEP 5
- Attach panel **(2)** to panel **(14)** and **(15)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 1 time.)

SCREWDRIVER REQUIRED
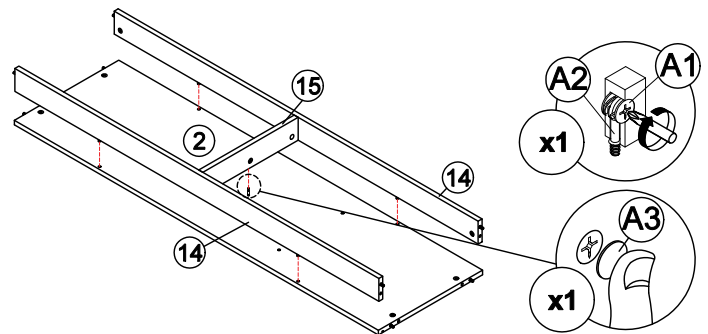
STEP 6
- Connect panel **(2)** to panel **(5)** by using hardware **C** and **D**.
  (Repeat 2 times.)
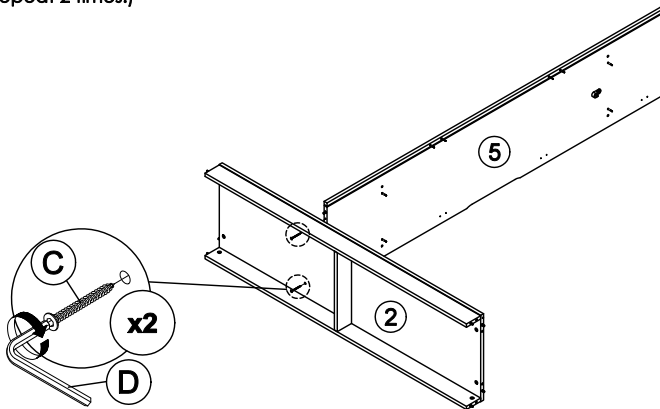
HARDWARE D

STEP 7
- Attach panel **(6)**, **(7)**, **(8)** and **(9)** to panel **(5)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 16 times.)

SCREWDRIVER REQUIRED
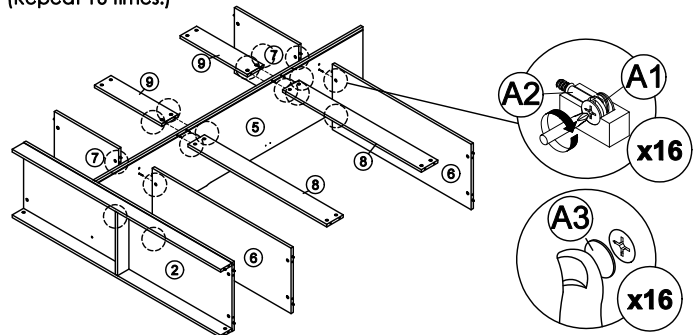
STEP 8
- Attach panel **(2)**, **(6)**, **(7)**, **(8)** and **(9)** to panel **(3)** and **(4)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 24 times.)

SCREWDRIVER REQUIRED
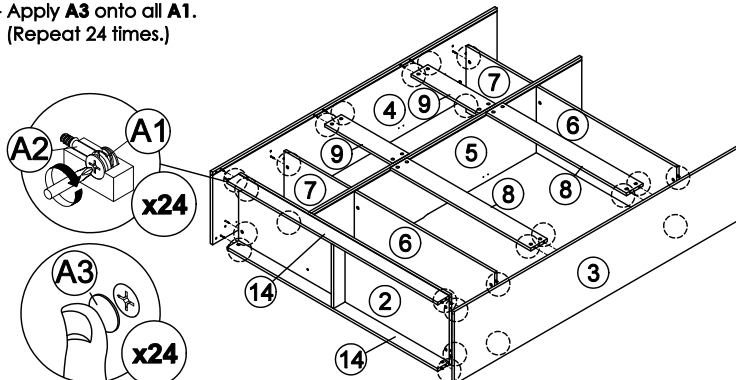
STEP 9
Insert the panel **(10)** and **(11)** along the slot.

VOLOS
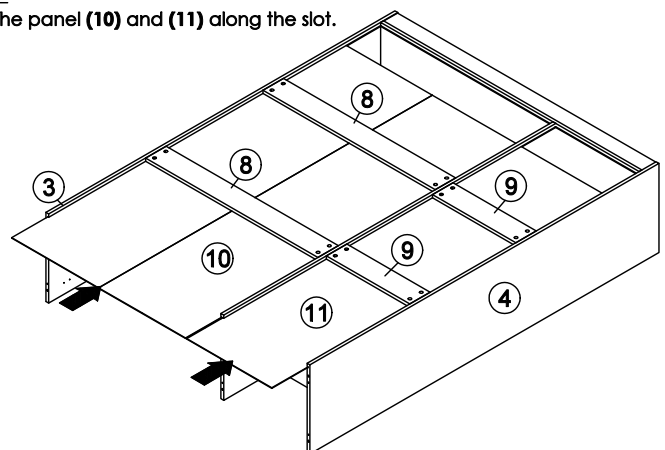
CODING
- 355019
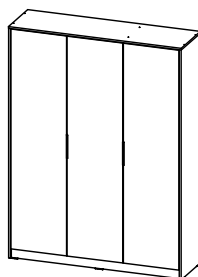
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STEP 10
- Connect panel **(1)** to panel **(3)**, **(4)** and **(5)**
  by using hardware **C** and **D**.
  (Repeat 6 times.)
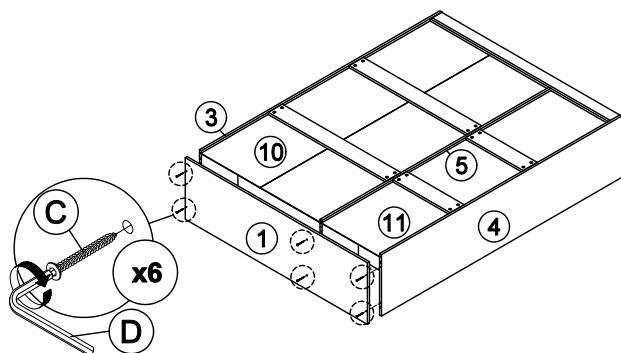
HARDWARE D

STEP 11
-Assemble hardware **K** into panel **(3)**, **(4)**, **(14)** and **(15)**
 by using hardware **E**.
 (Repeat 6 times for each hardware.)

SCREWDRIVER REQUIRED
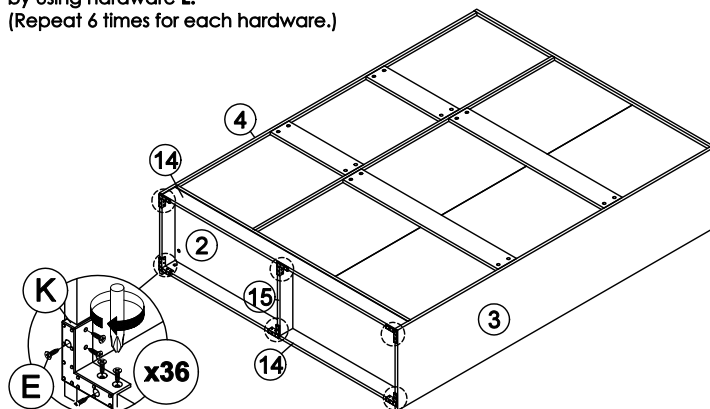
STEP 12
- Insert hardware **F1** into slot at panel **(1)**, **(2)**, **(3)** and **(4)**.
- Assemble hardware **F1** by using hardware **F2**.
  (Repeat 16 times.)

SCREWDRIVER REQUIRED
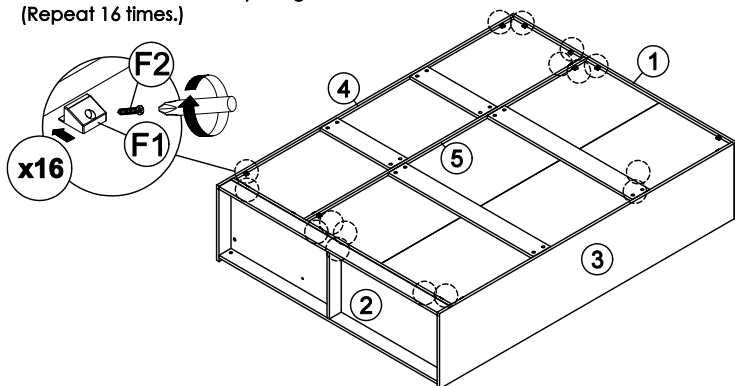
STEP 13
Attach hardware **H** and **I** to hardware **G**.

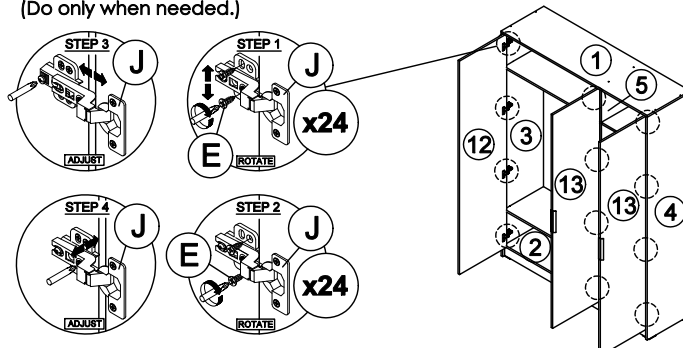* In this step hardware **G** have been assembled.
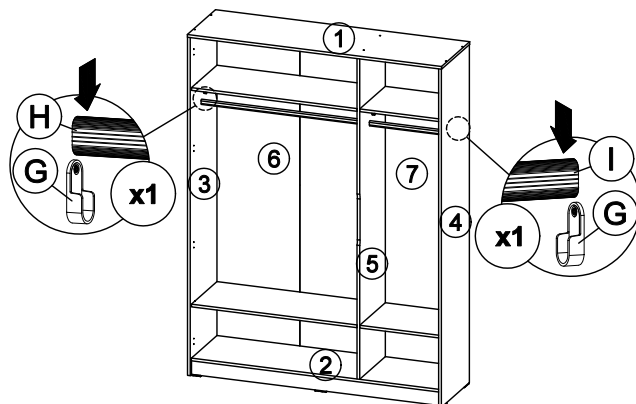
STEP 14
- Fix hardware **J** onto panel **(12)** and **(13)** by using hardware **E**.
  (Repeat 2 times for each hardware.)
- Fix hardware **L** onto panel **(13)** by using hardware **M**.
  (Repeat 2 times for each hardware.)

SCREWDRIVER REQUIRED
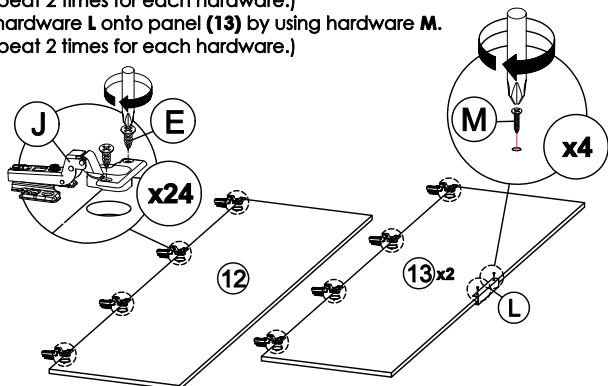
STEP 15
- Fix hardware **J** into panel **(3)**, **(4)** and **(5)** by using hardware **E**.
  (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(12)** and **(13)**.
  (Do only when needed.)

SCREWDRIVER REQUIRED

* In this step hardware **J** have been assembled in panel **(12)** and **(13)**.