DENVER

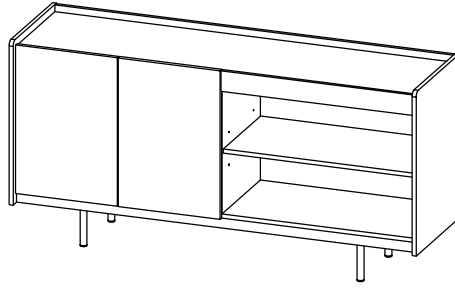## CODING
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Reg. No. 000435-1-MY-1-QMS

Read the instructions carefully. Remove all the wrappings , staples and straps from the carton. Refer to the hardware and furniture part list for guidance. Make sure that you have all the parts before you start assembling. Place all the wooden furniture parts on a clean, flat and soft surface, such as a carpet or rubbermat to prevent scratches.

CAUTION
KEEP ALL THE PARTS OUT OF CHILDREN'S REACH.

HARDWARE		
A	MINI FIX A1 A2 A3	23 SETS
B	M8 X 30MM WOOD DOWEL	40 PCS
C	M6 X 50MM CSK CAP WOOD SCREW	4 PCS
D	ALLEN KEY M4	1 PC
E	M3.5 X 16MM C.B SCREW	28 PCS
F	M4 X 32MM C.B SCREW	12 PCS
G	JCBC Screw M6 x 20MM	16 PCS
H	JCBC SCREW M6 X 50MM	8 PCS
I	ONE HOLE L BRACKET (2MM)	2 PCS
J	METAL SHELF SUPPORT	12 PCS
K	SOFT CLOSING 5/8 HINGES	2 PCS
L	SOFT CLOSING 7/8 HINGES	2 PCS
M	JCBC Screw M6 x 15MM	4 PCS
	TIPPING PACK WITH AI	2 SETS

	PART LIST	QTY
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL (L)	1 PC
6	CENTER PANEL (R)	1 PC
7	SHELF PANEL (L)	2 PCS
8	SHELF PANEL (R)	1 PC
9	MIDDLE PANEL	1 PC
10	BONE PANEL	1 PC
11	BACK PANEL (UP)	1 PC
12	BACK PANEL (DOWN)	1 PC
13	DOOR PANEL (L)	1 PC
14	DOOR PANEL (R)	1 PC
15	METAL APRON	1 PC
16	METAL LEG	4 PCS

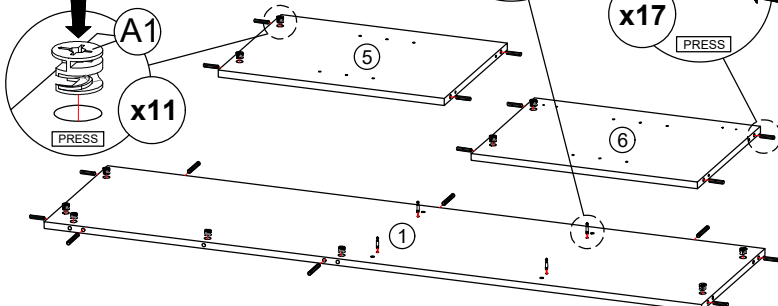| **SELF-PREPARED TOOLS**: Tools below are NOT included in package.	
SCREWDRIVER	HAMMER

DENVER
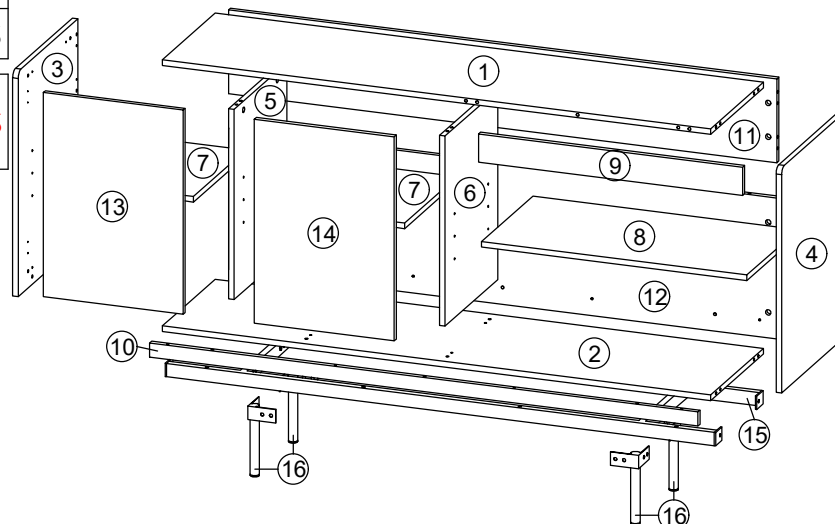
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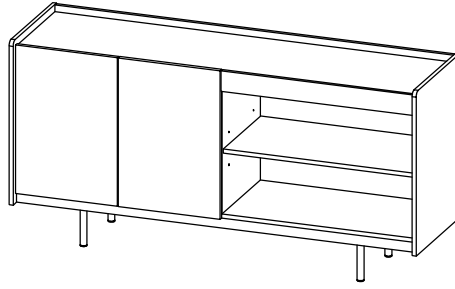
ISO 9001:2015
Reg. No. 000455-1-MY-1-QMS
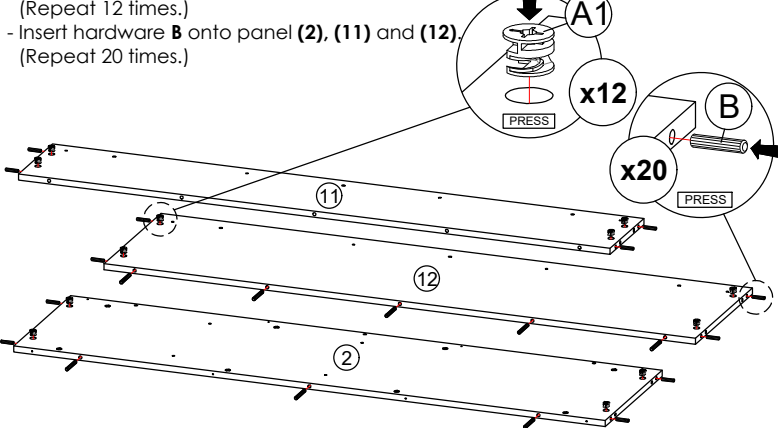
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STEP 1
- Insert hardware **A1** onto panel **(1)**, **(5)** and **(6)**.
  (Repeat 11 times.)
- Insert hardware **A2** onto panel **(1)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(1)**, **(5)** and **(6)**.
  (Repeat 17 times.)

SCREWDRIVER REQUIRED

A2 x4 ROTATE
B x17 PRESS
A1 x11 PRESS

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 2
- Assemble hardware **I** to panel **(9)** with hardware **E**.
  (Repeat 2 times.)
- Insert hardware **A2** onto panel **(3)**, **(4)** and **(9)**.
  (Repeat 19 times.)
- Insert hardware **B** onto panel **(10)**.
  (Repeat 3 times.)

SCREWDRIVER REQUIRED

A2 x19 ROTATE
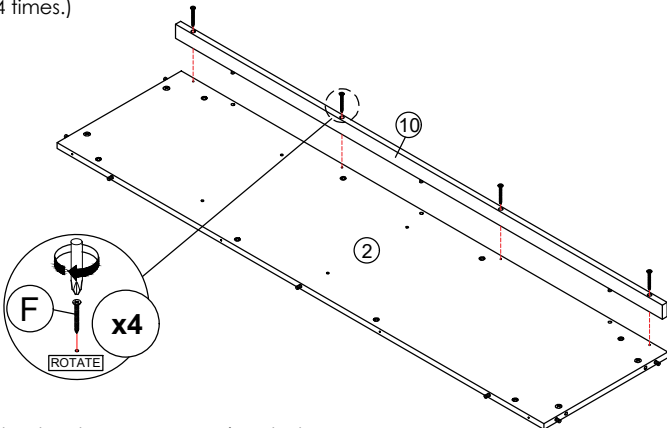I E x2 ROTATE
B x3 PRESS

STEP 3
- Insert hardware **A1** onto panel **(2)**, **(11)** and **(12)**.
  (Repeat 12 times.)
- Insert hardware **B** onto panel **(2)**, **(11)** and **(12)**.
  (Repeat 20 times.)

SCREWDRIVER REQUIRED

A1 x12 PRESS
B x20 PRESS

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 4
- Attach panel **(9)** to panel **(1)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 3 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE D

A1 A2 x3 ROTATE
A3 x3 PRESS

* In this step hardware **A1**, **A2** and **B** are pre-inserted.
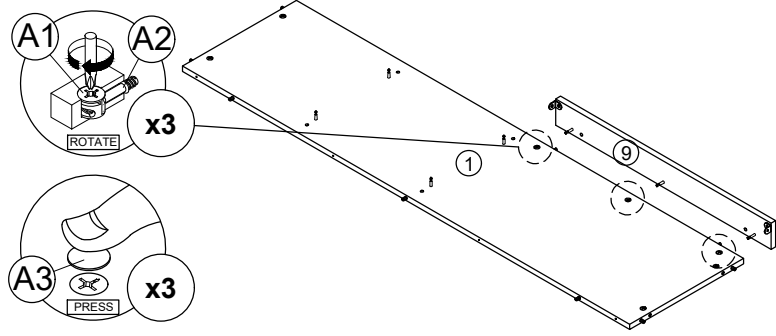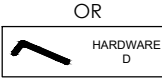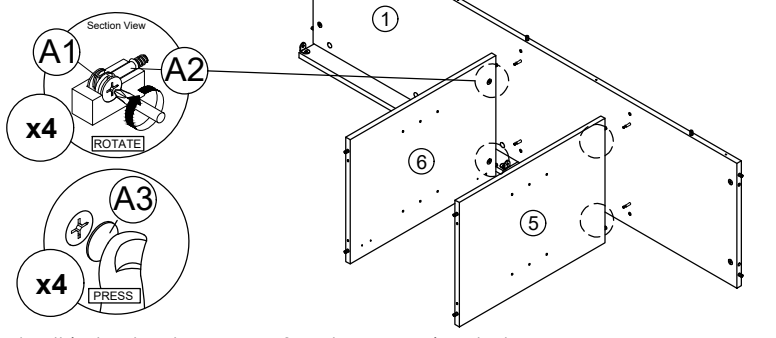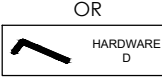
STEP 5

Attach panel **(10)** to panel **(2)** by using hardware **F**.
(Repeat 4 times.)

SCREWDRIVER REQUIRED

F x4 ROTATE

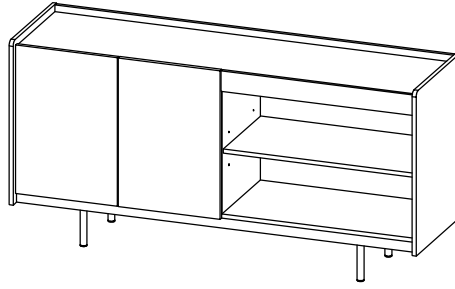* In this step hardware **B** are pre-inserted.

STEP 6
- Attach panel **(5)** and **(6)** to panel **(1)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 4 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE D

Section View
A1 A2 x4 ROTATE
A3 x4 PRESS

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

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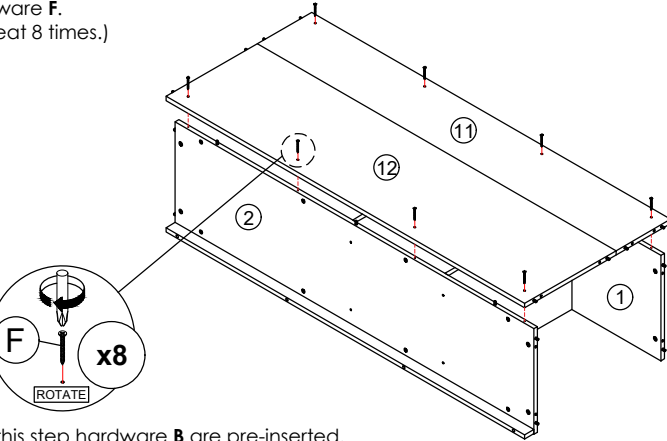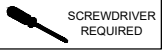Reg. No. 000435-1-MY-1-QMS

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STEP 7
Connect panel **(2)** to panel **(5)** and **(6)** by using hardware **C** and **D**.
(Repeat 4 times.)

HARDWARE D

C
D
ROTATE
x4

* In this step hardware **B** are pre-inserted.

STEP 8
Attach panel **(11)** to panel **(12)**.
(Repeat 1 times.)
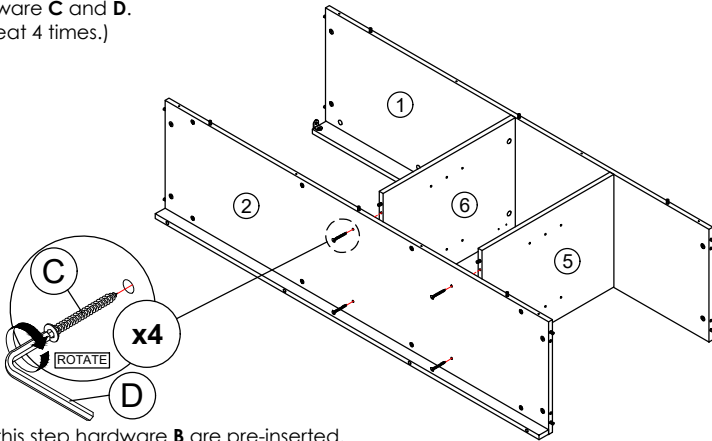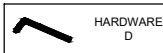
STEP 9
Attach panel **(11)** and **(12)** to panel **(1)** and **(2)** by using hardware **F**.
(Repeat 8 times.)

SCREWDRIVER REQUIRED

F
x8
ROTATE

* In this step hardware **B** are pre-inserted.

STEP 10
- Attach panel **(3)** and **(4)** to panel **(1)**, **(2)**, **(11)** and **(12)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 16 times.)

SCREWDRIVER REQUIRED

OR

HARDWARE D

Section View
A2 A1
ROTATE
x16

A3
PRESS
x16

* In this step hardware **A1**, **A2** and **B** are pre-inserted.

STEP 11
- Assemble hardware **I** to panel **(4)** and **(6)** with hardware **E**.
  (Repeat 2 times.)
- Connect Metal Apron **(15)** to panel **(2)** by using hardware **D** and **H**.
  (Repeat 8 times.)

SCREWDRIVER REQUIRED

HARDWARE D

I E
x2
ROTATE
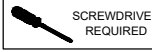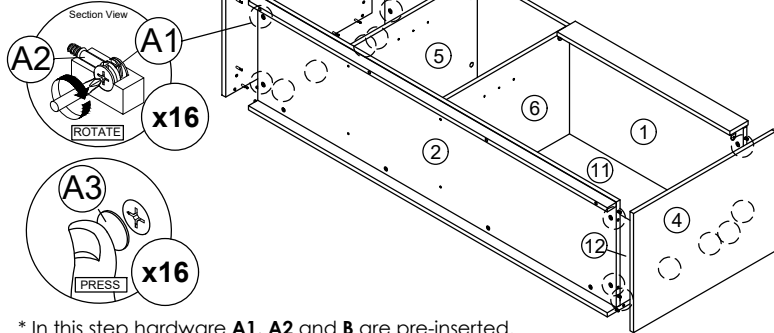
H
x8
ROTATE
D

STEP 12
- Connect Metal Leg **(16)** to Metal Apron **(15)** by using hardware **D** and **G**.
  (Repeat 16 times.)
- Connect Metal Apron **(15)** to panel **(3)** and **(4)** by using hardware **D** and **M**.
  (Repeat 4 times.)

HARDWARE D

M
x4
D

G
x16
ROTATE
D

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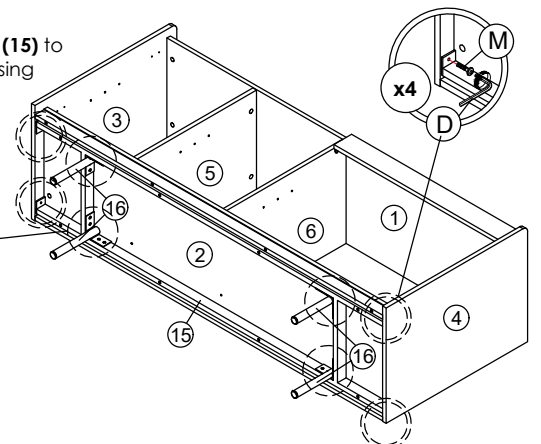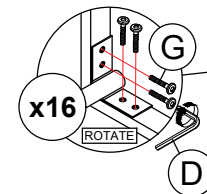
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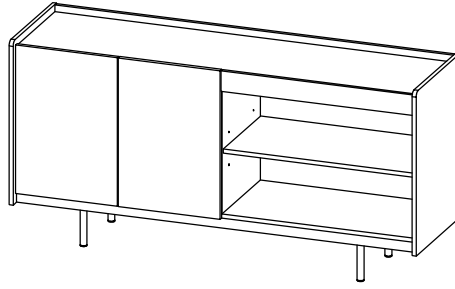
ISO 9001:2015
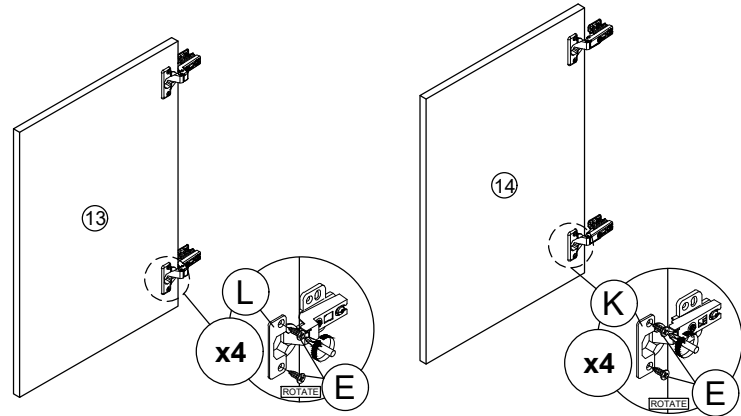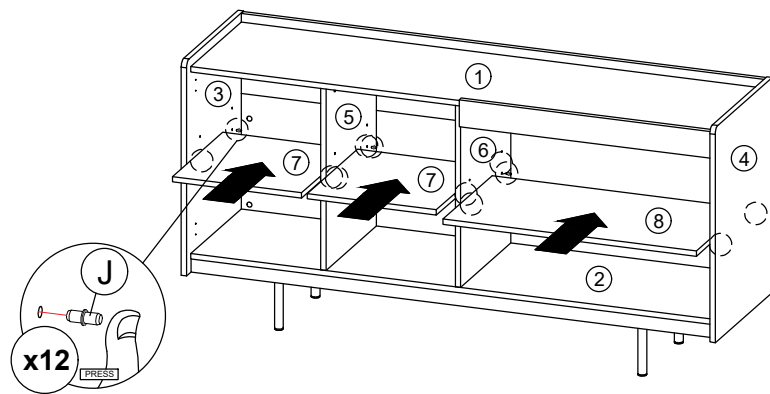Reg. No. 000435-1-MY-J-QMS

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STEP 13
- Insert hardware **J** into mounting positions on panel **(3)**, **(4)**, **(5)** and **(6)** by hand. (Repeat 12 times.)
- Assemble the panel **(7)** and **(8)** into between panel **(3)**, **(4)**, **(5)** and **(6)**. (Repeat 3 times.)

STEP 14
Fix hardware **L** onto panel **(13)** and hardware **K** onto panel **(14)** by using hardware **E**.
(Repeat 2 times for each hardware.)

SCREWDRIVER REQUIRED

STEP 15
- Fix hardware **L** into panel **(3)** by using hardware **E**. (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(13)**. (Do only when needed.)

SCREWDRIVER REQUIRED

STEP 16
- Fix hardware **K** into panel **(6)** by using hardware **E**. (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(14)**. (Do only when needed.)

SCREWDRIVER REQUIRED
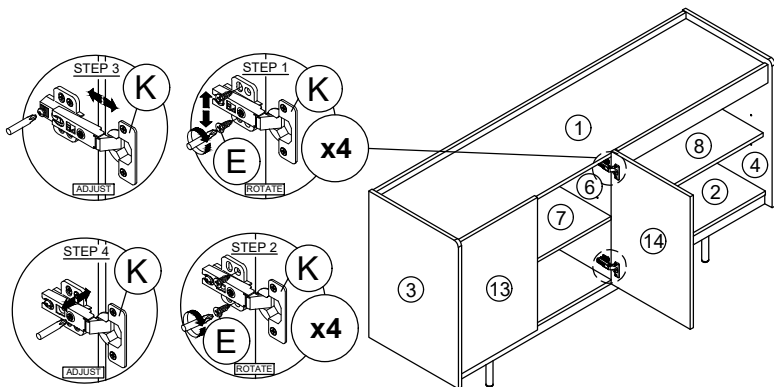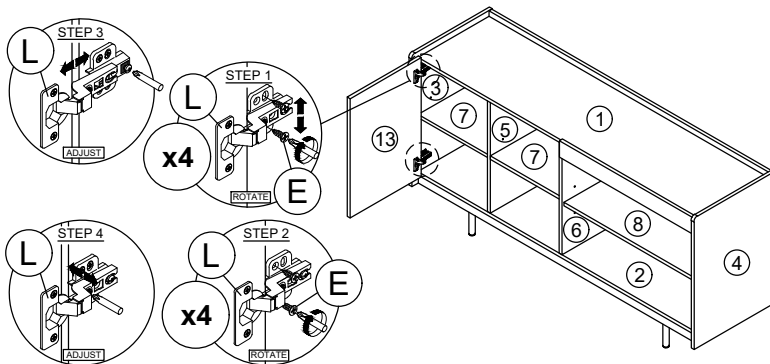
* In this step hardware **L** have been assembled in panel **(13)**.

* In this step hardware **K** have been assembled in panel **(14)**.