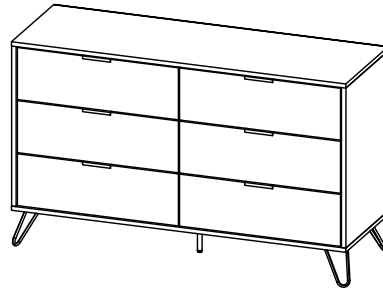# VOLOS

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- 344022

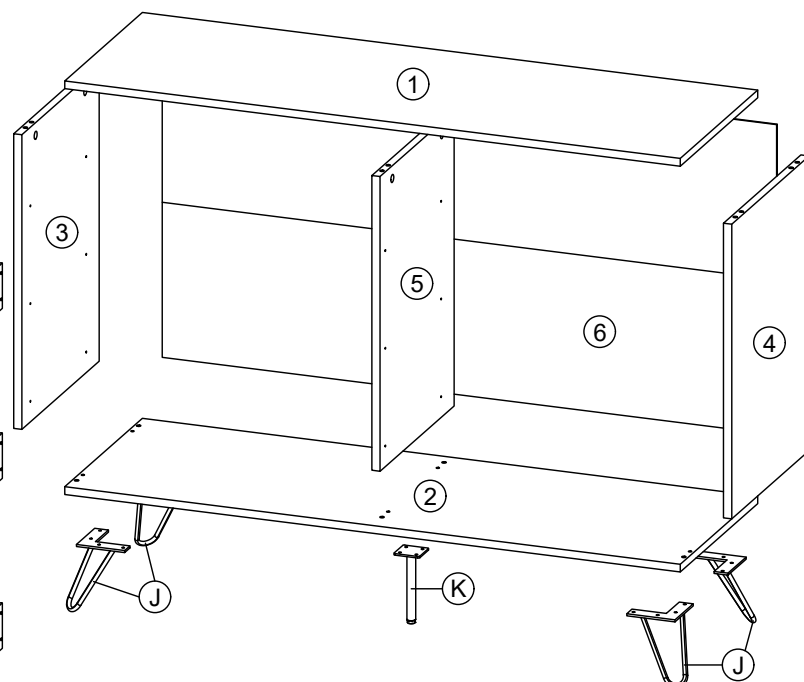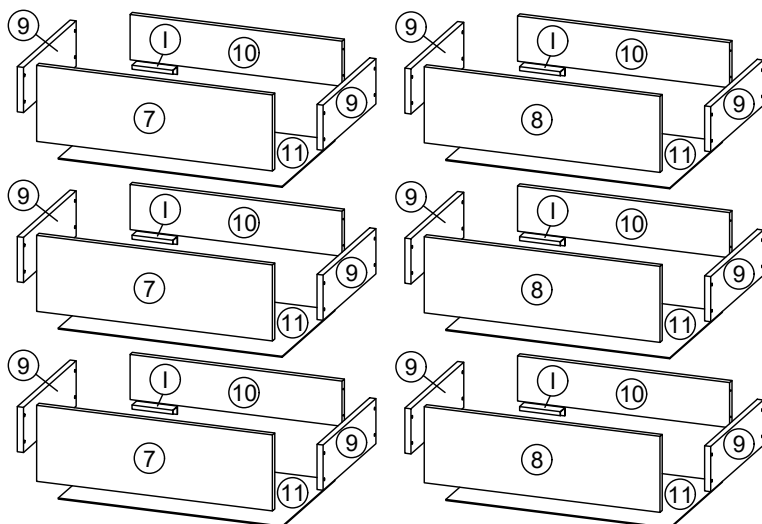
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Read the instructions carefully. Remove all the wrappings , staples and straps from the carton. Refer to the hardware and furniture part list for guidance. Make sure that you have all the parts before you start assembling. Place all the wooden furniture parts on a clean, flat and soft surface, such as a carpet or rubbermat to prevent scratches.
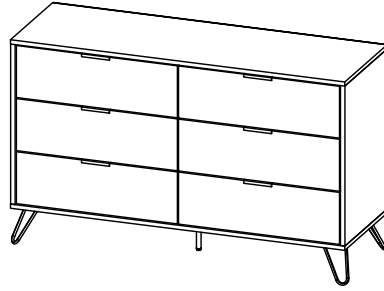
CAUTION
KEEP ALL THE PARTS OUT OF CHILDREN'S REACH.

HARDWARE

			QTY
A	MINI FIX	A1 A2 A3	6 SETS
B	M8 X 30MM WOOD DOWEL		12 PCS
C	M6 X 50MM CSK CAP WOOD SCREW		6 PCS
D	ALLEN KEY M4		1 PC
E	M3 X 12MM C.B SCREW		12 PCS
F	M3.5 X 16MM C.B SCREW		92 PCS
G	M4 X 38MM C.B SCREW		48 PCS
H	5/8 NAIL		84 PCS
I	HANDLE EM 0071		6 PCS
J	METAL LEG 90 x 90 x 10 x H145MM		4 PCS
K	METAL LEG 50 x 50 x H140MM (CENTER)		1 PC
L	14" DRAWER SLIDE	L1 (L/R) L2 (L/R)	6 SETS

PART LIST

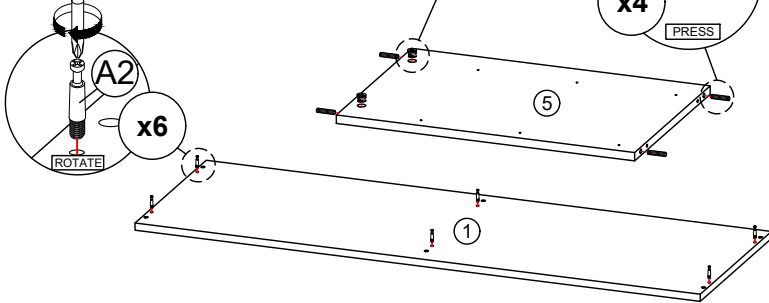|	PART LIST	QTY
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL	1 PC
6	BACK PANEL	1 PC
7	DRAWER FRONT (L)	3 PCS
8	DRAWER FRONT (R)	3 PCS
9	DRAWER SIDE	12 PCS
10	DRAWER BACK	6 PCS
11	DRAWER BOTTOM	6 PCS

VOLOS

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ISO 9001:2015
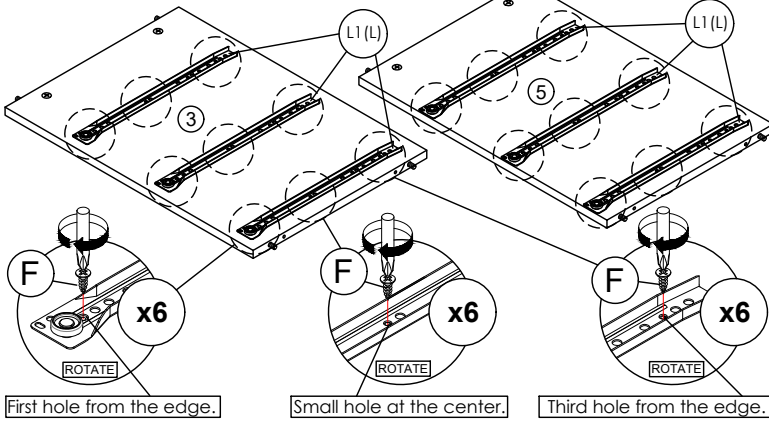Reg. No. 000435-1-MY-1-QMS

STEP 1
- Insert hardware **A1** onto panel **(5)**.
  (Repeat 2 times.)
- Insert hardware **A2** onto panel **(1)**.
  (Repeat 6 times.)
- Insert hardware **B** onto panel **(5)**.
  (Repeat 4 times.)

SCREWDRIVER REQUIRED

A1 **x2** PRESS
B **x4** PRESS
A2 **x6** ROTATE
PRESS

①
⑤

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 2
- Insert hardware **A1** onto panel **(3)** and **(4)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(3)** and **(4)**.
  (Repeat 8 times.)

SCREWDRIVER REQUIRED

B **x8** PRESS
A1 **x4** PRESS

④
③

* Ensure the arrows on hardware **A1** point towards mounting positions.

STEP 3
Fix hardware **L1 (L)** into panel **(3)** and **(5)** with hardware **F**.
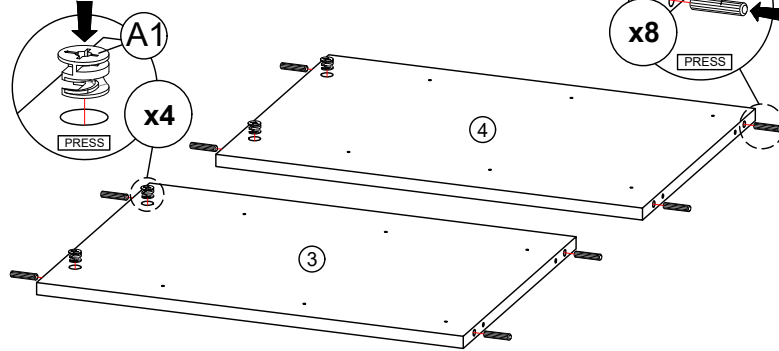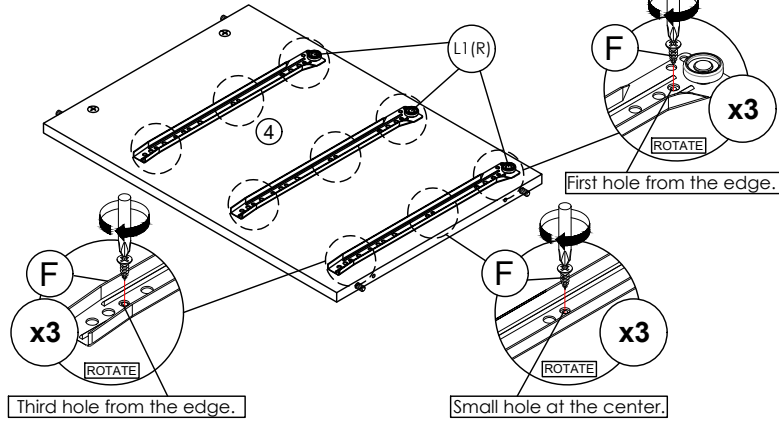(Repeat 3 times for each hardware.)

SCREWDRIVER REQUIRED

L1(L)
③
⑤

F **x6** ROTATE
First hole from the edge.

F **x6** ROTATE
Small hole at the center.

F **x6** ROTATE
Third hole from the edge.

STEP 4
Fix hardware **L1 (R)** into panel **(4)** with hardware **F**.
(Repeat 3 times for each hardware.)

SCREWDRIVER REQUIRED

L1(R)
④

F **x3** ROTATE
First hole from the edge.

F **x3** ROTATE
Third hole from the edge.

F **x3** ROTATE
Small hole at the center.

STEP 5
Fix hardware **L1 (R)** into panel **(5)** with hardware **F**.
(Repeat 3 times for each hardware.)

SCREWDRIVER REQUIRED

L1(R)
⑤

F **x3** ROTATE
Second hole from the edge.

F **x3** ROTATE
Second hole from the edge.

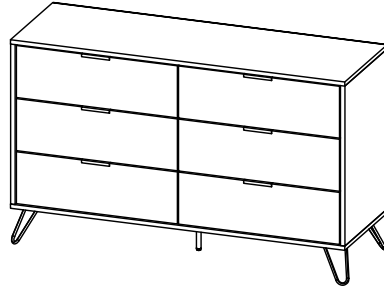F **x3** ROTATE
Big hole at the center.

STEP 6
- Attach panel **(1)** to panel **(3)**, **(4)** and **(5)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 6 times.)

SCREWDRIVER REQUIRED
OR
HARDWARE D

Section View
A1 A2 **x6** ROTATE

A3 **x6** PRESS

④
①
⑤
③
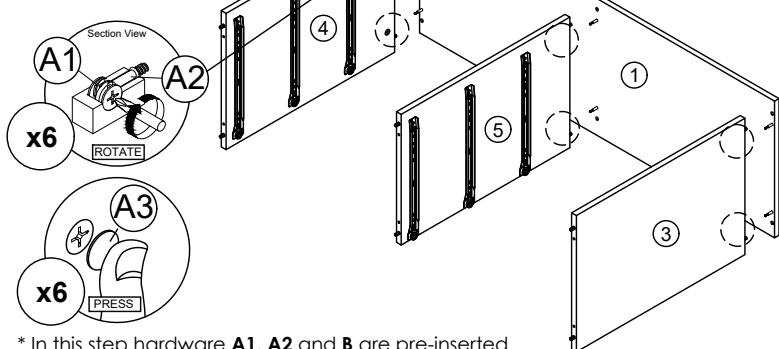
* In this step hardware **A1**, **A2** and **B** are pre-inserted.

VOLOS

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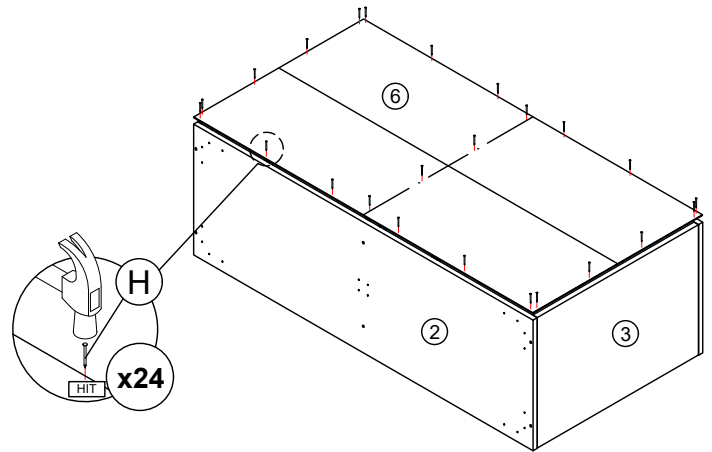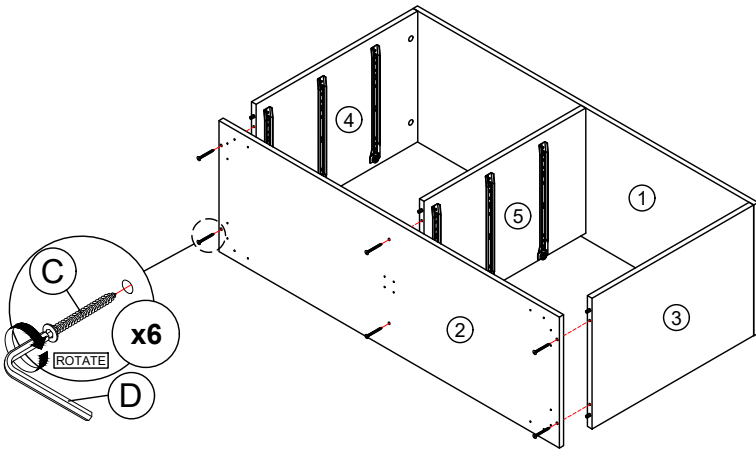Reg. No. 000435-1-MY-1-QMS

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STEP 7
Connect panel **(2)** to panel **(3)**, **(4)** and **(5)** by using hardware **C** and **D**.
(Repeat 6 times.)
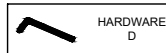
HARDWARE D

STEP 8
Assemble panel **(6)** to entire body with hardware **H**.
(Repeat 24 times.)

HAMMER REQUIRED

C
x6
ROTATE
D

H
x24
HIT

* In this step hardware **B** are pre-inserted.

STEP 9
Assemble hardware **J** and **K** onto panel **(2)** by using hardware **F**.
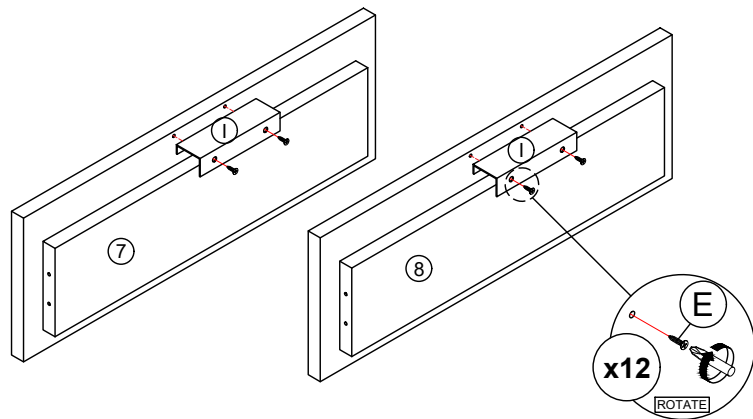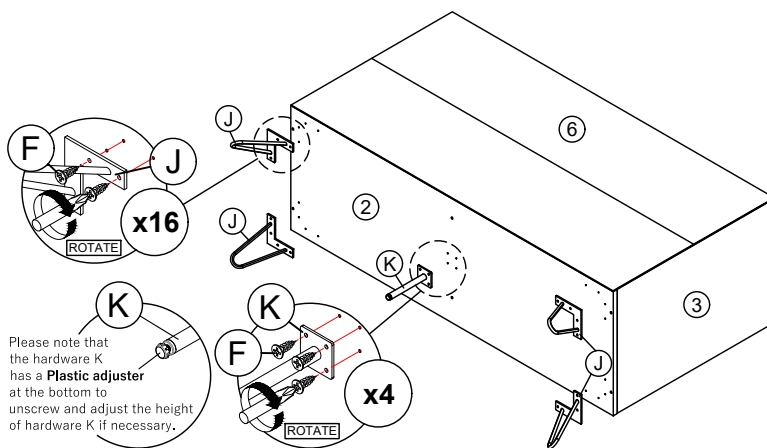(Repeat 4 times for each hardware.)

SCREWDRIVER REQUIRED

STEP 10
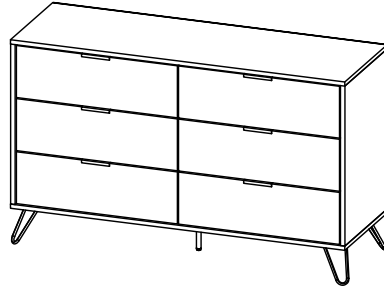Fix hardware **I** onto panel **(7)** and **(8)** by using hardware **E**.
(Repeat 12 times.)
* In this step only show one of the drawers.

SCREWDRIVER REQUIRED

F J
x16
ROTATE

J

K

K
Please note that the hardware K has a **Plastic adjuster** at the bottom to unscrew and adjust the height of hardware K if necessary.

K
F
x4
ROTATE

E
x12
ROTATE

VOLOS

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STEP 11
Assemble panel **(9)** to panel **(7)** or **(8)** and **(10)** by using hardware **G**.
(Repeat 48 times.)
* In this step only show one of the drawers.

SCREWDRIVER REQUIRED

G
x48
ROTATE

STEP 12
Assemble panel **(11)** to entire body with hardware **H**.
(Repeat 60 times.)
* In this step only show one of the drawers.

HAMMER REQUIRED
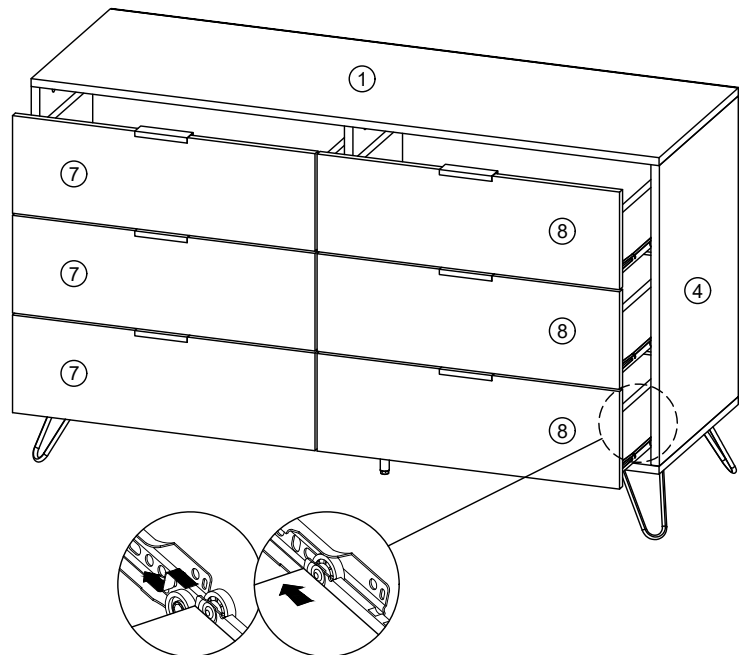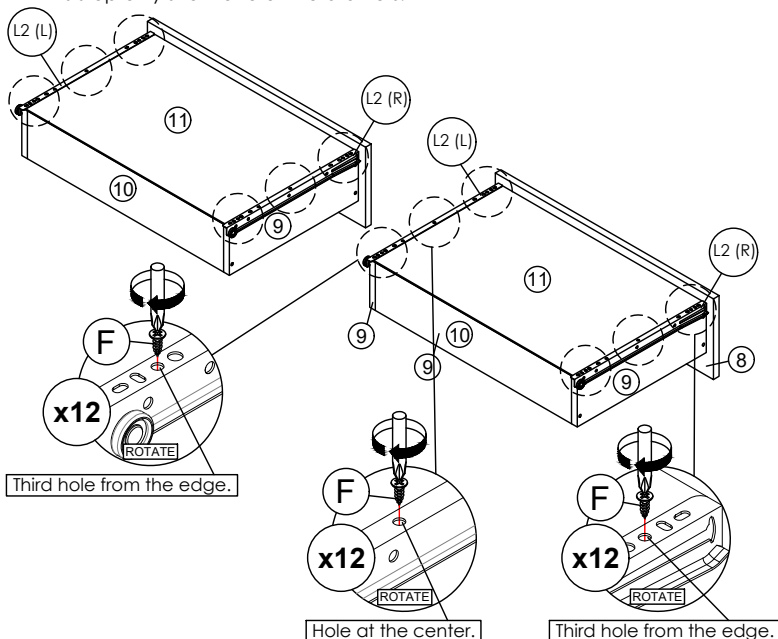

H
HIT
x60
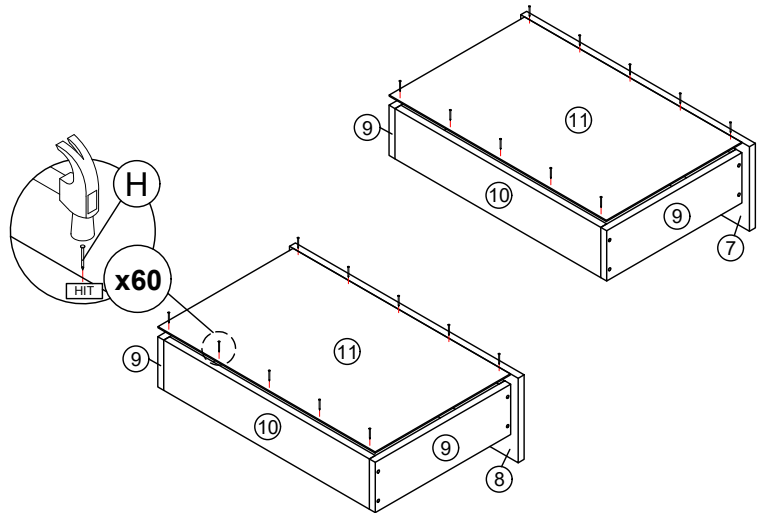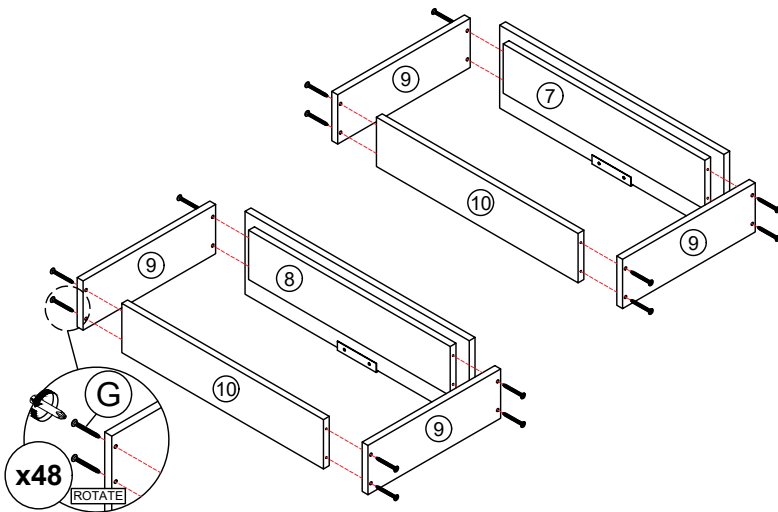
STEP 13
Assemble hardware **L2 (L/R)** to panel **(11)** by using hardware **F**.
(Repeat 3 times for each hardware.)
* In this step only show one of the drawers.

SCREWDRIVER REQUIRED

F
x12
ROTATE
Third hole from the edge.

F
x12
ROTATE
Hole at the center.

F
x12
ROTATE
Third hole from the edge.

*Hardware **L2 (L/R)** shall be leaning against panel **(7)** or **(8)** when assembling.

STEP 14
Put all the drawer in place along the drawer slides.